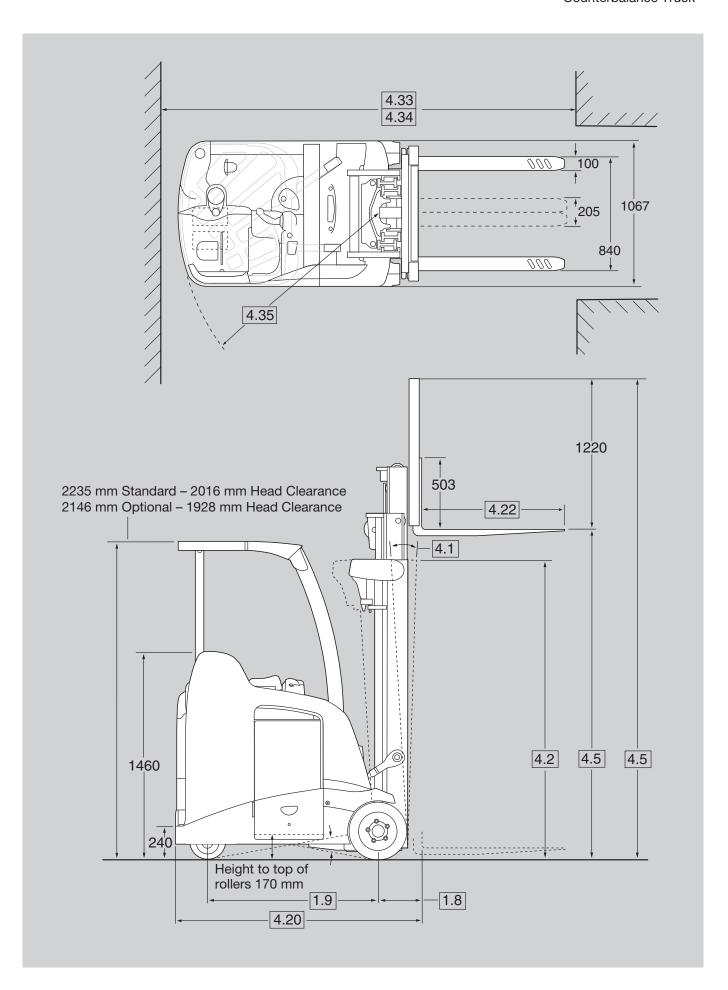


# RC 5500 SERIES







|                     | 1.1              | Manufacturer              |  |          |  | Cro                      | wn Equipment               | Corporation    |              |  |  |
|---------------------|------------------|---------------------------|--|----------|--|--------------------------|----------------------------|----------------|--------------|--|--|
| _                   | 1.2              | Model                     |  |          |  | RC 5510/15               | RC 5520/25                 | RC 5530/35     | RC 5540/45   |  |  |
| atio                | 1.3              | Power                     |  |          |  | 110 00 10/10             |                            | ctric          | 110 0010/10  |  |  |
| General Information | 1.4              | Operator Type             |  |          |  | S                        |                            | Counterbalance | 2d           |  |  |
| Inf                 | 1.5              | Load Capacity *           |  | Q        | t                                      | 1.5                      | 1.5                        | 1.5            | 1.8          |  |  |
| iera                | 1.6              | Load Centre               | fork face to load CG                                   | C        | mm                                     | 1.0                      |                            | 00             | 1.0          |  |  |
| Ger                 | 1.8              | Load Distance             | centre of wheel to fork face                           | X        | mm                                     | 287                      |                            |                | 292          |  |  |
|                     | 1.9              | Wheel Base                | CONTRO OF WITCOM TO TOTAL TAGO                         | у        | mm                                     | 1085                     | 1143                       | 1198           | 1260         |  |  |
| S                   | 2.1              | Weight                    | less battery   | <i>y</i> | kg                                     | 2880                     | 2900                       | 2690           | 2930         |  |  |
| Weights             | 2.2              | Axle Load with max.       | unloaded power unit side                               |          | kg                                     | 1810                     | 1890                       | 2050           | 2200         |  |  |
| We                  | 2.2              | Battery                   | unloaded load side                                     |          | kg                                     | 1970                     | 2035                       | 1840           | 2120         |  |  |
| _                   | 3.1              | Tyre Type                 | press-on solid   | 1.9      | cushion                                |                          |                            |                |              |  |  |
|                     | 3.2              | Tyres                     | load side in (mm) 16 x 7 x 10,5 (406 x 178 x 26)       |          |  |                          |                            |                |              |  |  |
| တ္သ                 | 3.3              | Tyles                     | power unit side in (mm) 10 x 5 x 6,5 (254 x 127 x 165) |          |  |                          |                            |                |              |  |  |
| Tyres               | 3.5              | Wheels                    | number (x=driven)                                      |          | ()                                     | 2x/2                     |                            |                |              |  |  |
| ľ                   | 3.6              | Track Width               | load side  | b10      | mm                                     | 890                      |                            |                |              |  |  |
|                     | 3.7              |                           | power unit side (steer)                                | b11      | mm                                     |                          |                            |                |              |  |  |
| $\vdash$            | 4.2              | Mast                      | collapsed height                                       | h1       | mm                                     |                          | see t                      |                |              |  |  |
|                     | 4.3              | Free Lift                 | w. / w.o. load backrest                                | h2       | mm                                     | see table 1              |                            |                |              |  |  |
|                     | 4.4              | Lift Height               |  | h3       | mm                                     | see table 1              |                            |                |              |  |  |
|                     | 4.5              | Extended Height           | w. / w.o. load backrest                                | h4       | mm                                     | see table 1              |                            |                |              |  |  |
|                     | 4.7              | Overhead Guard Height     | cabin height std. / opt.                               | h6       | mm                                     |                          | 2235 / 2146                |                |              |  |  |
|                     | 4.8              | Operator Stand Height     |  | h7       | mm                                     | 240                      |                            |                |              |  |  |
|                     | 4.20             | Headlength **             |  | 12       | mm                                     | 1598                     | 1656                       | 1715           | 1781         |  |  |
| ons                 | 4.21             | Overall Width             |  |          | mm                                     |                          | 10                         | )67            |              |  |  |
| Dimensions          | 4.22             | Fork Dimension            | standard   | thxwxl   | mm                                     |                          | 38 x 100 x 915             | 5              | 45x100x915   |  |  |
| ij                  | optional lengths |                           |  | mm       | 760, 990, 1070, 1145, 1220, 1375, 1525 |                          |                            |                |              |  |  |
| _                   | 4.23             | Fork Carriage             | ISO, FEM, ITA  |          |  | 2A, Class II             |                            |                |              |  |  |
|                     | 4.24             | Width Across Forks        | range  |          | mm                                     | 205 – 840                |                            |                |              |  |  |
|                     | 4.31             | Ground Clearance          | lowest point, below mast                               | m1       | mm                                     | 76                       |                            |                |              |  |  |
|                     | 4.32             |                           | centre wheelbase                                       | m2       | mm                                     | 107                      |                            |                |              |  |  |
|                     | 4.33             | Working Aisle Width       | pallets 1000 x 1200                                    | Ast3     | mm                                     | see table 2              |                            |                |              |  |  |
|                     | 4.34             |                           | pallets 800 x 1200                                     | Ast3     | mm                                     | see table 2              |                            |                |              |  |  |
|                     | 4.35             | Turning Radius            |  | Wa       | mm                                     | 1313                     | 1372                       | 1427           | 1488         |  |  |
|                     | 5.1              | Travel Speed std.         | w. / w.o. load   |          | km/h                                   |                          | 11,6                       | / 11,6         |              |  |  |
| Jce                 |                  | with Productivity Package | w. / w.o. load   |          | km/h                                   |                          |                            | / 12,6         |              |  |  |
| mar                 | 5.2              | Lift Speed DC             | w. / w.o. load   |          | m/s                                    | 0,31 / 0,46              |                            |                | 0,25 / 0,46  |  |  |
| Performance         |                  | AC w. / w.o. load         |  |          | m/s                                    | 0,33 / 0,56              |                            |                |              |  |  |
| ا ص                 | 5.3              | Lowering Speed            | w. / w.o. load   |          | m/s                                    |                          | 0,46 / 0,46                |                |              |  |  |
|                     | 5.10             | Brake                     | service / parking                                      |          |  |                          | Foot-Motor / Auto-Electric |                |              |  |  |
|                     | 6.1              | Traction Motor            | 60 min. rating   |          | kW                                     | 2 x 4,8<br>7,9           |                            |                |              |  |  |
|                     | 6.2              | Lift Motor                | 15% on time  |          | kW                                     |                          |                            |                | F            |  |  |
|                     | 6.3              | Battery, Type Lead Acid   | compartment  |          | ۸۳                                     | B                        | C 620                      | D 7            | E            |  |  |
|                     | 6.4              |                           | capacity DIN-cell                                      |          | Ah                                     | 465                      | 620                        |                | 75           |  |  |
| ors                 | 6.5              |                           | capacity BS-cell                                       |          | Ah                                     | 648<br>775               | 756                        | 864            | 972          |  |  |
| Motors              | 6.5              |                           | min. weight max. weight                                |          | kg                                     | 900                      | 900                        | 1035<br>1200   | 1180<br>1395 |  |  |
|                     |                  |                           |  |          | kg                                     | 346                      | 404                        | 462            | 521          |  |  |
|                     |                  |                           | compt. size - max. length compt. size - max. width     |          | mm                                     | 340                      |                            |                | UZ I         |  |  |
|                     |                  |                           | compt. size – max. widin                               |          | mm                                     | 985<br>787               |                            |                |              |  |  |
|                     | 6.6              | Battery Floor Height      | with rollers   |          | mm                                     | 170                      |                            |                |              |  |  |
| $\vdash$            | 8.2              |                           |  |          |  | bar/psi up to 175 / 2500 |                            |                |              |  |  |
|                     | 0.2              | Operating Pressure        | for attachments  |          | nar/psi                                |                          | up to 17                   | 0 / 2000       |              |  |  |

<sup>\*</sup> Optional masts, attachments, longer load dimensions and higher lifting heights may result in derating of the capacity. Contact Crown sales department. \*\* Add 108 mm for quad masts, add 51 mm for sideshift option.

Table 1 Lift Height

|     | Truck Type           |                       |    |    |      | RC 5500 1.5 & 1.8 |      |      |      |      | RC 5500 1.8 |      |      |      |
|-----|----------------------|-----------------------|----|----|------|-------------------|------|------|------|------|-------------|------|------|------|
|     | Mast Type            |                       |    |    |      | TT                |      |      |      | Quad |             |      |      |      |
| 4.1 | Mast Tilt            | forward / back        |    | 0  | 5/3  | 5/5               | 5/5  | 5/5  | 5/5  | 5/3  | 5/3         | 5/3  | 5/3  | 5/3  |
| 4.2 | Mast                 | collapsed height      | h1 | mm | 1805 | 2110              | 2265 | 2415 | 2565 | 2110 | 2185        | 2265 | 2340 | 2415 |
| 4.3 | Free Lift            | with load backrest    | h2 | mm | 510  | 815               | 970  | 1120 | 1275 | 840  | 915         | 995  | 1070 | 1145 |
|     |                      | without load backrest | h2 | mm | 1225 | 1835              | 1630 | 1860 | 1685 | 1555 | 1785        | 1530 | 1990 | 1710 |
| 4.4 | Lift Height          |                       | hз | mm | 3910 | 4825              | 5280 | 5740 | 6200 | 6095 | 6245        | 6550 | 6705 | 7010 |
| 4.5 | Mast extended height | with load backrest    | h4 | mm | 5135 | 6045              | 6505 | 6960 | 7420 | 7315 | 7470        | 7775 | 7925 | 8230 |
|     |                      | without load backrest | h4 | mm | 4420 | 6245              | 6755 | 7515 | 5790 | 6600 | 7210        | 5330 | 6705 | 7060 |

Table 2 Working Aisle Width

|      | TT-Mast           |                       |     |    | RC 5510/15-1.5 | RC 5520/25-1.5 | RC 5530/35-1.5 | RC 5540/45-1.8 |  |
|------|-------------------|-----------------------|-----|----|----------------|----------------|----------------|----------------|--|
| 1.9  | Wheel Base        |                       | У   | mm | 1085           | 1143           | 1198           | 1260           |  |
| 4.35 | Turning Radius    |                       | Wa  | mm | 1313           | 1372           | 1427           | 1488           |  |
| 4.34 | Aisle Width, AST3 | Pallet 800 x 1200 mm  | lxw | mm | 2755           | 2815           | 2870           | 2935           |  |
|      |                   | Pallet 1200 x 800 mm  | lxw | mm | 3050           | 3110           | 3165           | 3230           |  |
| 4.33 |                   | Pallet 1000 x 1200 mm | lxw | mm | 2930           | 2990           | 3045           | 3110           |  |
|      |                   | Pallet 1200 x 1000 mm | lxw | mm | 3080           | 3140           | 3195           | 3260           |  |

# **Standard Equipment**

- 1. Crown's Access 1 2 3® Comprehensive System Control
- 2. e-GEN® Braking System with automatic parking brake
- 3. Intrinsic Stability System™
  - Travel speed reduction and appropriate brake control when forks are above free lift
  - Forward tilt interlock above staging
  - Controlled tilt speeds
  - Counterweight exceeds required standards
  - · Cornering speed control
  - Ramp hold
  - Ramp speed control
- 4. FlexRide™ Suspension
- 5. Operator compartment
  - Crown flexible side stance
  - Padded back support with integral side restraint
  - Premium rubber floor mat
  - Padded arm rest
  - Operator console with desk top work surface and storage
  - Entry bar
  - Posture relief step
- 6. Multi-task control handle
- 7. Tilt position assist

- 8. Crown display
  - Battery discharge indicator with lift interrupt and re-key feature
  - Hour meters / travel distance / stop watch
  - Ability to select Pin code access
  - Event code display with five (5) key navigation
  - Access 1 2 3 diagnostics
  - P1, P2, P3 Performance tuning
- 9. AC traction system
- 10.36-volt system
- 11.320 SBE grey battery connector
- 12. InfoPoint™ System
- 13. Colour-coded wiring
- 14. Battery rollers
- 15. Dual Ø 254 mm cushion steer tyres
- 16. Large Ø 406 mm cushion drive tyres
- 17. Crown-manufactured drive and lift motors
- 18. High visibility power unit
- 19. Radial design overhead guard with third post
- 20. High visibility mast with inline hose routing
- 21. Hydrostatic power steering
- 22.5° forward tilt
- 23. 1220 mm high load backrest
- 24. Forward steering

# **Optional Equipment**

- 1. AC Hydraulics
- 2. Tilt options
- 3. Fork lengths
- 4. Sideshifter
- Hydraulic valves for attachments
- 6. Quick disconnect hydraulic connectors
- 7. Freezer and corrosion conditioning
- 8. Productivity package
- 9. Audible travel alarms
- 10. Reverse steering
- 11. Suspended floorboard
- 12. Adjustable armrest
- 13. Knee pad
- 14. Drive-in rack overhead guard
- 15. Overhead guard heights
- 16. Load backrest heights
- 17. Work lights
- 18. Strobe lights
- 19. Positive/Negative accessory cable
- 20. Non-marking smooth or lug rubber tires
- 21. Keyless on/off switch
- 22. Work Assist™ Accessories
  - · Clip pad and hook
  - Clamp
  - Clamp and mounting plate
  - Dome light
  - Storage Pocket

## **Operator Compartment**

Soft, rounded surfaces make the compartment interior more comfortable. Streamlined exterior aids entry/exit for the operator together with a low floor height (240 mm). A patented FlexRide suspended floor provides a comfortable ride for a wide range of operators.

A footrest provides postural relief during stationary tasks. Crown's flexible side stance allows the operator to change positions to increase comfort and productivity.

An entry bar with sensors automatically slows travel and sounds an audible alarm when activated, encouraging safe foot positioning inside the truck.

The Multi-Task Control Handle with intuitive operation reduces the operator learning curve. Blending of hydraulic control functions and traction can improve productivity. Control handle activation forces are reduced. Soft grip steer tiller with hydrostatic steering reduces operator fatigue.

Operator visibility is improved with:

- Low-profile sculpted power unit
- High visibility mast
- Angled overhead guard post and placement
- Radial design overhead guard
- Flexible side stance

### **Crown Drive System**

Crown has applied the latest generation AC drive system, enhanced with Access 1 2 3 technology. The demand for high efficiency systems that closely match customer torque requirements is met with this generation control system. Crown-manufactured, independently controlled, AC drive motors are specifically designed to optimise system integration between the traction and braking controls.

Crown's Access 1 2 3 technology provides optimum performance and control by offering a communication interface for operators and technicians, intelligent coordination of lift truck system and simplified service with advanced diagnostics.

The Crown display is used for easy troubleshooting, access service history and set performance features. A distribution panel is conveniently located with all test points, control fuses and central wiring for easy troubleshooting.

Three modes of performance can be selected to accommodate operator experience or application requirements.

# e-GEN® Braking System

Variable regenerative motor braking is optimised and virtually eliminates brake maintenance. The appropriate amount of stopping force is applied to match operator brake input and the current operating conditions of the truck.

The closed loop Access 1 2 3 traction control will keep the truck static until a travel input is requested, even when operating on a grade.

Automatic electric parking brakes activate when the operator releases the brake pedal, a travel input has not been requested or battery power has been disconnected.

### Steering

Load-sense hydrostatic steering is an on-demand system which reduces energy consumption. Smooth, quiet steering control with minimal operator effort required at the steer tiller. Steer tyres rotate 182° for maximum manoeuvrability. Crown's hydrostatic steering system is simplified with significantly fewer parts, thus reducing maintenance requirements.

### **Hydraulics**

The hydraulic system provides continuous filtration.
A pressurized steel hydraulic tank reduces oil misting and contamination. Hydraulic attachments can be added easily in the field.

Hydraulic manifold is mounted on the mast reducing the number of hoses and fittings. Ram displacement type lift cylinders and two double acting tilt cylinders are Crownmanufactured. All rams and piston rods are hard chrome plated to reduce pitting and extend cylinder packing life. O-ring face seal fittings are used to eliminate leaks.

### **Mast Assembly**

Crown-manufactured mast assembly utilises a "flush-face" interlocked I-beam design to improve visibility and reduce truck length. Roller bearing studs are welded on both sides of the rails for maximum strength and roller bearings are canted to run in the thick cross section of the rail. Tie bars wrap around the rails for added strength and to resist off-centre load forces.

"In-line" hose routing opens up visibility. Cylinders are placed to the sides to create a high visibility design. The mast has four points of attachment to the truck for good load force distribution. Two mounting points are at the frame, where tilt cylinders attach. Tilt cylinders use spherical bushings to resist off centre load distortions. Two large diameter studs secure the mast to the drive units.

### **Carriage**

An ISO Class II carriage is standard. An optional hook-on type sideshifter or other attachments are easily added. Optional fork lengths are available.

### **Drive Units**

Two Crown-manufactured independent double reduction planetary gear drives offer 27 to 1 gear reduction. The first and second reduction use helical gears for low noise and efficiency. The drive unit gears are splash lubricated in an oil bath.

### **Safety Regulations**

Conforms to European safety standards. Dimensions and performance data given may vary due to manufacturing tolerances. Performance is based on an average size vehicle and is affected by weight, condition of truck, how it is equipped and the conditions of the operating area. Crown products and specifications are subject to change without notice.