CINCIUN E A S A T W O R K

Two in one solution How the Crown TSP6000 cut a tricky problem in half

warehouse with order pickers

and turret trucks. The turret

Central warehouse for precision tools When Wollschläger embarked on an expansion of its central precision tools warehouse, its materials handling supplier recommended low level order pickers for ground level work and turret trucks for picking and work at heights. It was a fairly common and straightforward solution and one that is repeated in warehouses across the world. However a visit to Crown's demonstration area in Munich radically changed the picture.

trucks offered by the proposed supplier couldn't be used for order picking at the lowest level, mainly because drivers didn't have enough room to exit the trucks in the aisle. The turret trucks only offered a gap between the truck and the racking of around 110 mm meaning drivers couldn't get out of the cab in the aisle to enable goods to be handled at the lowest picking level.

at Wollschäger had already accepted this compromise and decided on a manufacturer. However the whole picture changed following a visit to Crown when the TSP 6000 Series turret order pickers were introduced to the company. They discovered that together with the ability for drivers to access the aisle with the cab at ground level, there were even more persuasive arguments for the Crown turret order picker. These included the TSP 6000's

The Warehouse management



Wollschläger is a leading German supplier of precision tools, machinery, welding equipment, occupational safety and plant equipment. As part of its growth strategy, and in response to increased orders, the company recently enlarged the capacity of its central warehouse at its headquarters in Bochum.

Customers such as EADS/ Airbus, Mannesmann, Thyssen, Volkswagen, RWE and Degussa are now benefiting as Crown's state-of-the art turret order pickers handle the increased order volume.

Originally, Wollschläger planned to equip the 3,800 m² high-bay warehouse at its new central

One truck to master every task

The design of the cab's front railing on Crown's TSP turret order picker sets it apart from other narrow-aisle trucks. It may seem like a small thing but it

innovative concept, it's versatil-

ity and lower cost of ownership.



Only the TSP 6000 allows operators to exit the cab in an aisle in order to pick items from the lowest level.

makes a huge difference. Describing this key design benefit of the TSP 6000, sales consultant Markus Storm of Crown's Dortmund branch explains:



The specialist catalogues Occupational Safety, Welding Equipment and Works Equipment demonstrate Wollschläger's extensive product portfolio. Catalogue 13 alone comprises 1,400 pages and lists over 30,000 items.

"In contrast to competitors, rather than extending across the whole width, the rail of the cab front tapers inwards at one cor-

Bochum has been the company's headquarters since the family firm of Wollschläger was founded in 1937.

ner. This creates free space at the front, allowing the operator to exit the cab in the aisle to pick unhindered."

At Wollschläger it was immediately clear that the TSP 6000 ticked all the required boxes.

"This type of truck not only allows us to perform numerous tasks in the goods warehouse, it also means tasks such as pallet placement and retrieval as well as order picking can be done with one model of truck from the bottom level to the uppermost one. It works up to a height of 11 meters," said Jörg Fiedrich, manager of the Wollschläger logistics centre.

Consequently, staff are not forced to switch from one truck to another depending on which pallet goods are being removed from. Moreover, there is no need to divide picking orders by level, slowing down the picking process.

"This solution allows us to work far more efficiently, saving on time and costs," concludes Jörg Fiedrich.

800 pallets picked a day

As well as storage, order picking is now a key activity within the central warehouse. "The order process has changed dramatically. Today, our customers are ordering a small number of products several times a week, rather than taking a large quantity once a month and storing it themselves. We are therefore

> constantly adapting our logistics to customer requirements," explains marketing manager Markus Werner. "Our existing small parts and

pallet warehouse was no longer up to the task. During the



All trucks are fitted with displays and mobile scanner for picking operations.



The rotating MoveControl™ seat guarantees an ergonomic work environment.

expansion process, incoming goods and dispatch were enlarged, the small parts facility with the materials handling system was extended by 116 metres of shelving and a new high-bay warehouse created."

Staff in the high-bay warehouse process around 800 orders a day using the Crown trucks fitted with electronic order picking displays and mobile scanners. With this large volume of orders, unhindered access to goods and also fast positioning of the forks is crucial. "Fork positioning is extremely quick with the TSP 6000 because numerous hydraulic and traction functions can be performed simultaneously," says Jörg Fiedrich.

Jörg Sowa, head of Crown's Dortmund branch, adds: "The dual multi-function controls were designed around the operator's natural movements to permit intuitive blending of all major

truck functions. The more tasks you can do simultaneously, the more efficient and profitable the operation."

It wasn't only the management of the logistics warehouse that was impressed by the TSP 6000; the staff were also involved in the decision-making process. The TSP 6000's innovative seating concept met with unanimous approval. Crown's exclusive MoveControl™ seat allows operators to choose between various sitting and standing positions and to rotate the seat through 110° in to four positions. Multi-task controls located on cushioned armrests allow the operator plenty of room during picking.



The operator can pick easily items from the rack – there are no controls, accessories or terminals between the operator and the rack or pallet.



The TSP 6000 are providing superior performance for load handling, travel and acceleration, so that Wollschläger can move more products through the warehouse.

Unrivalled stability at height

"To begin with, our staff were not used to picking at over 11 metres. But with Crown's trucks they felt safe from the very start," explains Jörg Friedrich.

This is down to Crown's specially designed closed-section mast, which minimises twisting and swaying. The force of the load being carried is therefore distributed evenly from the platform via the mast to the frame and then through the power unit to the floor. Moreover, powerful AC lift and traction motors ensure clean, precise acceleration, heightening the operator's sense of security.

The wire guided trucks are eliminating the need for steering in the aisles. Mobile personal protection helps ensure safety in the five aisles that are in use in the warehouse.

Low total cost of ownership

Aside from safety and efficiency considerations, there is another very good reason why Wollschläger are so pleased to be in partnership with Crown.

If they had chosen the option of a separate turret truck and order picker, they would have been unable to operate at either the upper or lower shelving levels if one type of truck broke down. "We certainly couldn't afford that in our daily warehouse operations, where the materials handling system has to work fully in conjunction with



Markus Storm (left) of Crown's Dortmund branch and Jörg Fiedrich, manager of Wollschläger's logistics centre, where the new TSP 6000 turret order pickers are in use.

the modular racking system," explains Jörg Fiedrich. "But with Crown's TSPs, even if only one of the trucks was working, we would be fully operational."

Low total cost of ownership is obviously crucial to any truck purchase. Alongside the renowned sturdiness and durability of Crown trucks, Crown's Access 1 2 3™ integrated system control for the TSP 6000 Series continuously analyses all operating data ensuring maximum uptime. This technology incorporates specific diagnostics and programming, and coupled with InfoPoint™ troubleshooting and easily accessible modules combines to produce an extremely reliable truck system.

Higher productivity

Just 50 of the total number of 600 staff employed at the company's headquarters and 12 branches work in warehouse logistics. However they ensure the daily dispatch of over 2000 orders – equating to over 6,000 items – within Germany, out into Europe and across the globe. Over 98% of these are delivered to the customer by the next day. Stock item orders received by 4 pm are transferred to the logistics service provider on the same day for delivery.

Soon, Wollschläger will have 4,800 pallet spaces in its highbay warehouse instead of the 3,500 pallets currently available. "The TSP truck solution allows us to be optimistic about the future as we will undoubtedly have even more picking orders. Although the new high-bay warehouse hasn't been up and running for long and we can't yet state the precise role played by the turret order pickers in our faster turnaround, we do know we're working far more productively than before," concludes Jörg Fiedrich.



The operator can work safely at all elevations at the same level as the load with fully or partially laden pallets.



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Because Crown is continually improving its products, specifications are subject to change without notice.

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