









	1.1	Manufacturer				Crowr	n Equipment Corp	oration					
¥	1.2	Model				ES 4000 - 1.2	ES 4000 – 1.4	ES 4000 - 1.6					
Mar	1.3	Power Source				20 1000 1.2	electric	20 1000 1.0					
ing	1.4	Operator Type					pedestrian						
lish	1.5	Rated Capacity		Q	t	1.2	1.4	1.6					
Destinguishing Mark	1.6	Load Centre		C	mm	1.2	600	1.0					
Sest	1.8	Load Distance				675	670	679					
_				X	mm								
_	1.9	Wheelbase 1		У	mm		39	1279					
	2.1	Service Weight		C	kg	see table 1	see table 2	see table 3					
Weight	2.2	Axle Load	with load	front rear	kg kg	see table 1	see table 2	see table 3					
Š				front	kg	see table 1	see table 2	see table 3					
	2.3	Axle Load	without load	rear	kg	see table 1	see table 2	see table 3					
Si	3.1	Tyres				Vulkollan							
lass	3.2	Tyre Size <sup>2</sup>	front		mm	Ø 230 x 70							
ģ	3.3	Tyre Size	rear		mm	1x Ø 82	2x Ø 82 x 60						
Tyres/Wheels/Chassis	3.4	Additional Wheels	castor wheel		mm								
₩.	3.5	Wheels	number front/rear (x=driven wheels)			1x +	1x + 1/4						
res/	3.6	Tread <sup>3</sup>	b10	mm									
ř	3.7	Tread	rear	b11	mm	39	90	395					
	4.2	Mast	collapsed height	h1	mm	see table 1	see table 2	see table 3					
	4.3	Free-lift		h2	mm	see table 1	see table 2	see table 3					
	4.4	Lift Height		hз	mm	see table 1	see table 2	see table 3					
	4.5	Mast	extended height	h4	mm	see table 1	see table 2	see table 3					
	4.9	Height Control Handle	in driving position min./max.	h14	mm		786 / 1231						
	4.10	Outrigger		h8	mm	84	8	2					
	4.15	Fork Height	lowered	h13	mm		90						
Suc	4.19	Overall Length <sup>1</sup>	TL/TF/TT	l <sub>1</sub>	mm	1908/1908/1926	1913/1913/1931	1938/1938/196					
SUS	4.20	Head Length 1	TL/TF/TT	12	mm	758 / 758 / 776	763 / 763 / 781	788 / 788 / 812					
Jimensions	4.21	Overall Width		b1	mm		800	1					
	4.22	Fork Dimensions	DIN ISO 2331	s/e/l	mm	60 x 186 x 1150	60 x 190	0 x 1150					
	4.24	Fork Carriage Width	optional length	bз	mm		650						
	4.25	Fork Spread		<b>b</b> 5	mm	560	56	 35					
	4.32	Ground Clearance	centre wheelbase	m2	mm		30						
	4.34.1	Aisle Width 1	for pallets 1000 × 1200 crossways	Ast	mm	2426	2429	2464					
	4.34.2	Aisle Width 1	for pallets 800 × 1200 lengthways	Ast	mm	2321	2325	2358					
	4.35	Turning Radius <sup>1</sup>		Wa	mm	1461	1461	1501					
	5.1	Travel Speed	with / without load		km/h	6/6	6/6	6/6					
ata	5.1.1	Travel Speed Backwards	with / without load		km/h	6/6	6/6	6/6					
Performance Data	5.2	Lift Speed	with / without load		m/s	0.16 / 0.24	0.14 / 0.24	0.12 / 0.24					
anc	5.3	Lowering Speed	with / without load		m/s		0.36 / 0.28	J.					
orm	5.7	Gradeability	with / without load		%	10 / 16	9 / 16	8 / 16					
⊃erf	5.8	Max. Gradeability	with / without load, 5 min. rating		%	10 / 16	9 / 16	8 / 16					
_	5.10	Service Brake					electric	1					
	6.1	Traction Motor	rating at S2 60 min. / H-class		kW		3.0						
ğ	6.2	Pump Motor	rating at S3 9%		kW		3.0						
∑ ∑	6.3	Battery	according to DIN 43531/35/36 A, E	3, C, no			В						
먇		Max. Battery Box Size 4	,	lxwxh	mm	212 x 624 x 627 (284 x 624 x 627)							
Electric Motor	6.4	Battery Voltage <sup>4</sup>	nominal capacity 5h rating		V/Ah	24 / 230-250 (315-375)							
_	6.5	Battery Weight 4	min. / max.		kg		201-252 (270-325)						
-	8.1	Drive Unit	drive				AC-transistor	<u>, '</u>					

<sup>&</sup>lt;sup>1</sup> add 72 mm for larger battery compartment

<sup>&</sup>lt;sup>2</sup> Ø 250 x 75 mm with electric steering

<sup>&</sup>lt;sup>3</sup> subtract 9 mm with electric steering

<sup>4</sup> with optional larger battery compartment, use values in brackets



# Table 1 Mast Chart

	1.2	Model				ES 4000 - 1.2														
		Mast Type					TL						TF			TT				
	2.1	Service Weight *	less battery		kg	816	838	858	882	908	826	847	867	890	915	948	967	980	995	1012
	2.2	Axle Load	with load	front	kg	835	850	864	880	898	842	856	870	886	903	908	921	930	940	952
	2.2	250 Ah	With load	rear	kg	1393	1400	1406	1414	1422	1396	1403	1409	1416	1424	1452	1458	1462	1467	1472
=	2.3	Axle Load	without load	front	kg	745	760	774	790	808	752	766	780	796	813	835	848	857	867	879
Weight		250 Ah	Will lout load	rear	kg	283	290	296	304	312	286	293	299	306	314	325	331	335	340	345
>	2.2	Axle Load	with load	front	kg	925	940	953	969	986	932	946	959	974	990	994	1007	1015	1025	1036
		375 Ah		rear	kg	1448	1455	1462	1470	1479	1451	1458	1465	1473	1482	1511	1518	1522	1527	1533
	2.3	Axle Load	without load	front	kg	840	855	868	883	900	847	861	874	889	905	925	938	946	956	967
	2.3	375 Ah	WILLIOUT 1090	rear	kg	333	340	347	356	365	336	343	350	358	367	380	387	391	396	402
SU	4.2	Mast	collapsed height	h1	mm	1770	1980	2180	2420	2670	1770	1980	2180	2420	2670	1845	1980	2140	2220	2370
loist	4.3	Free-lift **	-	h2	mm			180			1290	1500	1690	1940	2190	1360	1500	1660	1735	1870
Dimensions	4.4	Lift Height		h3+h13	mm	2440	2860	3260	3740	4240	2540	2960	3360	3840	4340	4000	4440	4750	5000	5400
ä	4.5	Mast ***	extended height	h4	mm	2920	3350	3750	4220	4720	3020	3450	3850	4320	4820	4480	4930	5240	5480	5880

## Table 2 Mast Chart

	1.2	Model										ES 4	1000 - 1.4									
		Mast Type					TL				TF					TT						
	2.1	Service Weight *	less battery		kg	835	858	880	906	934	845	868	889	914	941	968	988	1002	1018	1036		
	2.2	Axle Load	with load	front	kg	851	867	882	900	920	858	874	889	906	924	921	935	945	956	969		
	2.2	250 Ah	With load	rear	kg	1596	1603	1610	1618	1626	1599	1606	1612	1620	1629	1659	1665	1669	1674	1679		
l <sub>z</sub>	2.3	Axle Load 250 Ah	without load	front	kg	752	768	783	801	820	759	775	789	806	825	843	857	866	877	889		
Weight	2.3		Without load	rear	kg	295	302	309	317	326	298	305	312	320	328	337	344	348	353	359		
>	2.2	Axle Load	with load	front	kg	941	956	970	987	1006	947	962	976	993	1010	1008	1021	1030	1040	1052		
		375 Ah	Willi load	rear	kg	1651	1659	1667	1676	1685	1655	1663	1670	1678	1688	1517	1724	1729	1735	1741		
	2.3	Axle Load	without load	front	kg	847	862	876	893	912	853	868	882	899	916	993	946	955	965	977		
	2.0	375 Ah	Without load	rear	kg	345	353	361	370	379	349	357	364	372	382	392	399	404	410	416		
SU	4.2	Mast	collapsed height	h1	mm	1770	1980	2180	2420	2670	1770	1980	2180	2420	2670	1845	1980	2140	2220	2370		
Isioi	4.3	Free-lift **		h2	mm			180			1290	1500	1690	1940	2190	1360	1500	1660	1735	1870		
Dimensions	4.4	Lift Height		h3+h13	mm	2440	2860	3260	3740	4240	2540	2960	3360	3840	4340	4000	4440	4750	5000	5400		
ä	4.5	Mast ***	extended height	h4	mm	2920	3350	3750	4220	4720	3020	3450	3850	4320	4820	4480	4930	5240	5480	5880		

## Table 3 Mast Chart

	1.2	Model				ES 4000 - 1.6														
		Mast Type					TL				TF									
	2.1	Service Weight *	less battery		kg	894	924	954	984	1019	910	940	967	1000	1035	1075	1101	1119	1140	1164
	2.2	Axle Load	with load	front	kg	929	950	971	992	1017	940	961	980	1003	1028	1024	1043	1055	1069	1086
	2.2	250 Ah	With load	rear	kg	1777	1786	1795	1804	1814	1782	1791	1799	1809	1819	1862	1870	1876	1883	1890
۱ź	2.3	Axle Load 250 Ah	without load	front	kg	801	822	843	864	888	811	832	851	875	899	924	943	956	971	988
Weight				rear	kg	305	314	323	332	343	311	320	328	337	348	362	370	375	381	388
>	2.2	Axle Load 375 Ah	with load	front	kg	1017	1036	1056	1076	1100	1027	1047	1065	1087	1110	1105	1123	1135	1149	1165
			With load	rear	kg	1834	1845	1855	1865	1876	1840	1850	1859	1870	1882	1926	1935	1941	1948	1956
	2.3	Axle Load	without load	front	kg	895	914	934	954	978	905	925	943	965	988	1012	1030	1042	1056	1072
	2.0	375 Ah	Without load	rear	kg	356	367	377	387	398	362	372	381	392	404	419	428	434	441	449
ns	4.2	Mast	collapsed height	h1	mm	1770	1980	2180	2420	2670	1770	1980	2180	2420	2670	1845	1980	2140	2220	2370
oisc	4.3	Free-lift **		h2	mm			180			1290	1500	1690	1940	2190	1360	1500	1660	1735	1870
Dimensions	4.4	Lift Height		h3+h13	mm	2440	2860	3260	3740	4240	2540	2960	3360	3840	4340	4000	4440	4750	5000	5400
Ä	4.5	Mast ***	extended height	h4	mm	2920	3350	3750	4220	4720	3020	3450	3850	4320	4820	4480	4930	5240	5480	5880

 $<sup>^{\</sup>star}~$  add 69 kg for 375 Ah battery compartment

<sup>\*\*</sup> for TF and TT reduces free-lift by 750 mm with 1200 mm high load backrest 550 mm with 1000 mm high load backrest 350 mm with 800 mm high load backrest

<sup>increases extended height by
750 mm with 1200 mm high load backrest
550 mm with 1000 mm high load backrest
350 mm with 800 mm high load backrest</sup> 

#### **Standard Equipment**

- The X10® Control Handle places all truck functions at the operator's fingertips
- 2. Proportional lifting/lowering provided by a low-noise hydraulic system
- e-GEN® Braking System offers regenerative and frictionless electric braking. Mechanical braking applies only as parking brake.
- 4. Crown Access 1 2 3® Comprehensive System Control
  - LCD screen
  - Hour meter
  - Keyless start up with PIN code
  - Start up and run time diagnostics
  - Battery discharge indicator and lift interrupt
  - 3 selectable traction performance profiles
  - On-board diagnostics with real time troubleshooting capabilities
- Crown maintenance-free
   3-phase (AC) traction
   motor
- 6. CAN bus technology
- 7 Centre mounted tiller
- 8. Electric power disconnect push button
- 9. Ramp hold
- 10. Vulkollan drive tyre, castor wheel(s) and load wheels
- 11. Single load wheels (1.2 t and 1.4 t), tandem load wheels (1.6 t)
- 12. Heavy-duty chassis with 8 mm thick steel skirt
- 13. Easily removable steel
- Hinged steel top battery cover for easy battery access
- 15. Polycarbonate mast guard
- 16. 250 Ah battery compartment
- 17. Battery connector DIN 160A Schaltbau
- 18. Sealed electrical Deutsch connectors

#### **Optional Equipment**

- 1. Electric Steering System with 3-phase (AC) motor
- 2. 375 Ah battery compartment
- 3. Battery roll out (right hand side, forks first direction)
- 4. On-board charger (battery liftout only)
- 5. Battery connector options
- 6. Rubber, Rubber siped and Supertrac drive tyre
- 7. Tandem load wheels (1.2 t and 1.4 t)
- Dual heavy-duty castor wheels
- Fork length and spread options
- Fork weld marks for pallet positioning
- 11. Load backrest options
- 12. Key switch or key pad
- 13. Freezer conditioning
- 14. InfoLink® Ready
- 15. Work Assist accessory tube
- 16. Work Assist Accessories
  - Storage pockets
  - Scan gun holder
  - Medium and large clip pads
  - Beverage holder
- 17. Metal mast grill
- 18. Flashing beacon
- 19. Travel alarm
- 20. 12 V clean power supply
- 21.24 V power supply
- 22. Special paint
- 23. Lithium-Ion Battery Ready

# **Electric System / Battery**

24 volt electrical system with nominal battery capacities from 250 Ah to 375 Ah is managed by Crown's Access 1 2 3 Comprehensive System Control. Virtually maintenance-free Crown AC traction motor provides strong acceleration and control at any speed. Sensors monitor functional parameters including steering, load weight, height, drive mode and speed and adjust operational settings automatically to suit conditions.

### **Power Unit**

The rugged power unit features a reinforced 8 mm thick skirt to protect drive unit and castor components. Removable steel covers all around ensure internal components are protected against impacts yet easily accessible for service. On the inside a Crownbuilt AC traction motor and a lownoise cast iron gearbox provide reliable power.

#### **Operator Area and Controls**

The ES 4000 Series incorporates numerous design features to improve operator comfort and productivity. The centre mounted X10 Control Handle is designed for simultaneous operation of all functions with one hand and positions the operator in a safe distance to the power unit even with the tiller turned 90°.

An ergonomic forward/reverse rocker allows for precise manoeuvring. The hand grips are urethane covered for insulation from cold and vibration with integrated horn buttons for easy activation. A rabbit/turtle switch incorporates two levels of programmable travel performance so operators can select the setting that matches their experience level or application requirements.

Available electric steering improves manoeuvrability and responsiveness, even with heavy loads.

Proportional lift and lowering allows easy and precise positioning of loads. The fast responsiveness and speeds of the lifting and lowering functions are designed to ensure high efficiency in all applications and all this together at a low noise level. For easy operation in tight areas a brake override function is incorporated which allows the ES 4000 to be driven safely and precisely at creep speed with the handle in a near vertical position. The control handle remains within the profile of the power unit at all times, even when performing 90° turn.

#### Access 1 2 3<sup>®</sup> Comprehensive System Control

Crown's Access 1 2 3 technology provides optimum performance and control by offering a communications interface for the operator and service technician, intelligent coordination of lift truck systems and simplified service with advanced diagnostics.

The display includes a full featured on-board service tool allowing service technicians to actively view inputs and outputs during truck operation. No laptop or service terminal is required. Event code history, including the last 16 events, is accessible through the display.

The display provides a convenient interface for operators, keeping them informed (operational hours, BDI, operator messages, event codes) of any changes impacting truck performance and allowing them to choose from three performance profiles when enabled.

Performance tuning can be accessed at the display to customise truck performance for specific applications or operator requirements. In addition, up to 25 PIN codes can be assigned to individual operators and matched to one of the pre-programmed performance profiles, if desired.

## e-GEN® Braking System

The power of the high-torque AC traction motor is used to stop the truck and keep it static until a travel input is requested, even when operating on a gradient. This system eliminates adjustments and wear points for a lifetime of maintenance-free use.

An automatic parking brake activates if the truck is stopped or power is disconnected.

### **Safety Regulations**

Conforms to European safety standards.

Dimensions and performance data given may vary due to manufacturing tolerances. Performance is based on an average size vehicle and is affected by weight, condition of truck, how it is equipped and the conditions of the operating area. Crown products and specifications are subject to change without notice.

