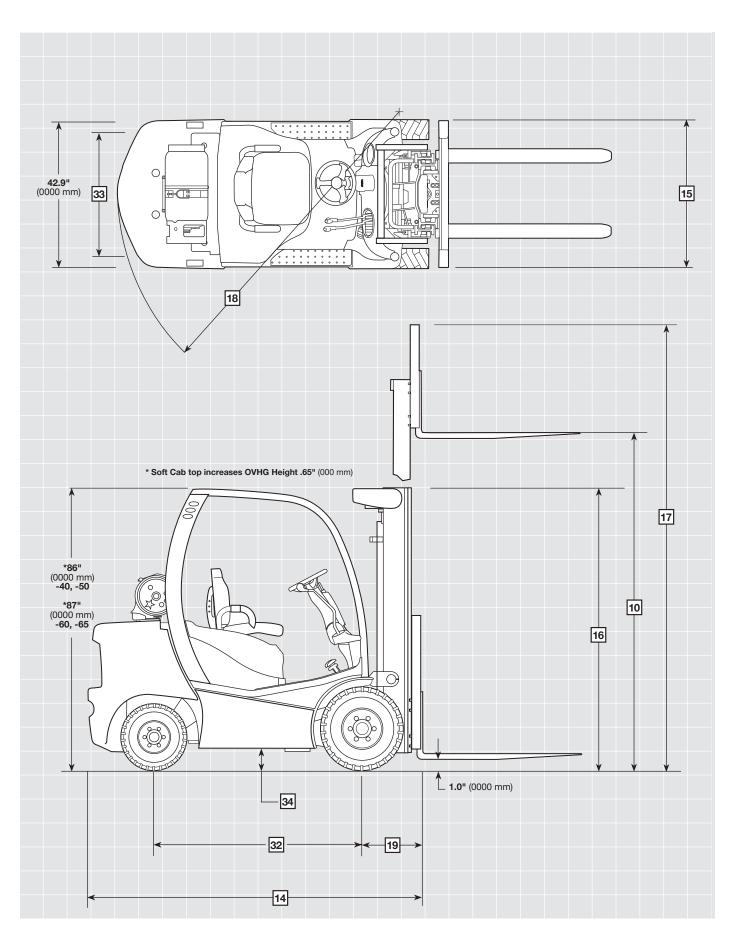
# <u>Arown</u>

# C-5 SERIES







					Imperial	Metric	Imperial	Metric
	1	Manufacturer			nriporta.	Crown Equipme		17764176
	2	Model			C5 10		C5 10	50-50
Ę	3	Load Capacity		lb kg	4000		5000	
atic	4	Load Center	Fork Face to Load CG	in mm	24		24	
Ę		Power (Fuel) Type	Gas, LPG, Diesel		LPG	LPG	LPG	LPG
General Information	6	Operator Type				Sit-down Rider	Counterbalance	
Fra		Tire Type			Resilient	Resilient	Resilient	Resilient
ene	-	Wheels (x = driven)	Number Front / Rear		2x / 2	2x / 2	2x / 2	2x / 2
ြ		Steering Type	1161 11 11 11 11 11 11		Hydrostatic	Hydrostatic	Hydrostatic	Hydrostatic
	10	Mast (see table)	Lifting Height (MFH)	in mm	188		188 32.2	
-	11	Fork Carriage	Free Lift Height	in mm	32.2 ITA Class II	ITA Class II	ITA Class II	ITA Class II
		Forks	Standard L x W x T	in mm	42 x 4 x 1.8	TTA Class II	42 x 4 x 1.8	TTA Class II
	12	I OIRS			45, 48,	0000, 0000,	45. 48.	0000, 0000,
			Optional Lengths	in mm	54, 60	0000, 0000	54, 60	0000, 0000
	13	Tilt	F/B	degree	5/5	5/5	5/5	5/5
			Interlock Fork Height	in mm	95		95	
ડ્ર		Head Length	Length to Fork Face	in mm	101.8		102.2	
jor	15	Width Overall	Standard Tread	in mm	47		47	
Dimensions			Wide Track Dual Drive	in mm	53.1 62.4		53.1 62.4	
<u>ä</u> .	16	Height with LBR	Mast Collapsed	in mm in mm	86		86	
"		Height with LBR						
		(see table)	Mast Extended	in mm	236		236	
		Turning Radius Load Distance	Outside Center of Wheel	in mm	87.5		87.9	
			to Fork Face	in mm	17.9		17.9	
	20	Aisle Width (Add Load + Clear)	Right Angle Stack	in mm	105.4		105.8	
Weights Performance		Speed Travel - Forward	Empty / Loaded	mph km/h	12.2 / 12.2	/	12.2 / 12.2	/
la Li	-	Speed Travel - Reverse	Empty / Loaded	mph km/h	12.2 / 12.2	/	12.2 / 12.2	/
Ę.		Speed Lift	Empty / Loaded	fpm mm/s	130 / 128	/	130 / 128	/
<u>8</u>		Speed Lower	Empty / Loaded	fpm mm/s	91 / 93	/	91 / 93	/
ghts	_	Drawbar Pull - Maximum Gradeability - Maximum	Empty / Loaded	lb kg	3425 21.5 / 28.5	/	3425 18.7 / 23.1	/
Vei		Gross Vehicle Weight	Empty / Loaded	lb kg	8616	/	9440	/
-		Axle Load Front	Empty / Loaded	lb kg	4729 / 9843	/	4600 / 12,980	/
	_	Axle Load Rear	Empty / Loaded	lb kg	3887 / 2773	/	4840 / 1460	/
		Tires	Size Front / Standard,	in mm	7.00 - 12	,	7.00 - 12	,
			Dual Tire					
	01		Size Front Wide		27 x 10 - 12		27 x 10 - 12	
	31	Wheelbase	Size Rear	in mm in mm	6.00 - 9 64		6.00 - 9 64	
.8		Tread / Track Width	Front Standard / Rear	in mm	40 / 37.5	/	40 / 37.5	/
Chassi		Troda / Traok Width	Front Optional Wide Tire / Rear	in mm	47 / 37.5	/	47 / 37.5	/
			Front Optional Dual Drive Tire / Rear	in mm	55.4 / 37.5		55.4 / 37.5	
	34	Ground Clearance	Center of Wheelbase	in mm	6.38		6.28	
			Under Mast	in mm	5.4		5.3	
	35	Brakes	Service		Foot / Hydraulic	Foot / Hydraulic	Foot / Hydraulic	Foot / Hydraulic
			Parking		Hand / Hydraulic	Hand / Hydraulic	Hand / Hydraulic	Hand / Hydraulic
		Battery Volts	T	V (amps)	12	12	12	12
	37	Engine	Type No. of Cylinders /		Industrial	Industrial	Industrial	Industrial
	30		Displacement / Liters		4 Cyl / 2.4L	4 Cyl / 2.4L	4 Cyl / 2.4L	4 Cyl / 2.4L
rain	39		Rated Output (SAE gross)	HP @ rpm	59 @ 2800	59 @ 2800	59 @ 2800	59 @ 2800
Powertrain	40		Maximum Torque (SAE)	ftlbs @ rpm	125 @ 1400	125 @ 1400	125 @ 1400	125 @ 1400
ď	41	Transmission	Type		Powershift	Powershift	Powershift	Powershift
	42		Number of Speeds Forward / Reverse		1/1	1/1	1/1	1/1
	43	Auxiliary Function Relief Pressure		psi	2600	2600	2600	2600

					Imperial	Metric	Imperial	Metric
	1	Manufacturer					ent Corporation	
	2	Model			C5 10	50-60	C5 10	50-65
<u> </u>	3	Load Capacity		lb kg	6000		6500	
뜵		Load Center	Fork Face to Load CG	in mm	24		24	
Ĕ	5	Power (Fuel) Type	Gas, LPG, Diesel		LPG	LPG	LPG	LPG
General Information		Operator Type				Sit-down Rider	Counterbalance	
neral		Tire Type Wheels (x = driven)	Number Front / Rear		Resilient 2x / 2	Resilient 2x / 2	Resilient 2x / 2	Resilient 2x / 2
පු 🏻		Steering Type	Trainibor Front, From		Hydrostatic	Hydrostatic	Hydrostatic	Hydrostatic
	_	Mast (see table)	Lifting Height (MFH) Free Lift Height	in mm in mm	180 32.2	Tydrootatio	171 32.2	Tiyarootatio
$\dashv$	11	Fork Carriage	Tree Litt Height	111 111111	ITA Class III	ITA Class III	ITA Class III	ITA Class III
ŀ		Forks	Standard L x W x T	in mm	42 x 5 x 1.8	TTA Class III	42 x 5 x 1.8	TTA Class III
	12	FOIKS	Optional Lengths	in mm in mm	42 x 5 x 1.6 45, 48, 54, 60	0000, 0000, 0000, 0000	45, 48, 54, 60	0000, 0000, 0000, 0000
H	10	Tilt	F/B	dograo	5 / 5	5 / 5	5 / 5	5 / 5
	13	11111	Interlock Fork Height	degree in mm	95	3/3	95	373
ŀ	1.1	Used Length	<u> </u>					
ย		Head Length	Length to Fork Face Standard Tread	in mm	106.3		107.1	
<u>Ş</u>	15	Width Overall		in mm	50.9		50.9	
Dimensions			Wide Track	in mm	56.4		56.4	
ĔΙ		11.2.1.1	Dual Drive	in mm	69.5		69.5	
ן ב		Height with LBR	Mast Collapsed	in mm	86		86	
		Height with LBR (see table)	Mast Extended	in mm	228		219	
L	_	Turning Radius	Outside	in mm	92.7		93.8	
		Load Distance	Center of Wheel to Fork Face	in mm	18.2		18.2	
	20	Aisle Width (Add Load + Clear)	Right Angle Stack	in mm	110.9		112.0	
වූ		Speed Travel - Forward	Empty / Loaded	mph km/h	12.2 / 12.2	/	12.2 / 12.2	/
l a	22	Speed Travel - Reverse	Empty / Loaded	mph km/h	12.2 / 12.2	/	12.2 / 12.2	/
ᅙ	23	Speed Lift	Empty / Loaded	fpm mm/s	130 / 128	/	130 / 128	/
Performance	24	Speed Lower	Empty / Loaded	fpm mm/s	91 / 93	/	91 / 93	/
ıts	25	Drawbar Pull - Maximum	Empty / Loaded	lb kg	3425		3425	
Weights	26	Gradeability - Maximum	Empty / Loaded	%	16.7 / 18.7	/	15.9 / 16.6	/
ĕ [	27	Gross Vehicle Weight		lb kg	10,470		10,889	
T		Axle Load Front	Empty / Loaded	lb kg	4920 / 14,775	/	4833 / 14,264	/
ı	29	Axle Load Rear	Empty / Loaded	lb kg	5550 / 1695	/	6056 / 3125	/
	30	Tires	Size Front / Standard, Dual Tire	in mm	28 x 9 - 15		28 x 9 - 15	
			Size Front Wide		355 / 45 - 15		355 / 45 - 15	
	31		Size Rear	in mm	6.50 - 10		6.50 - 10	
S	32	Wheelbase		in mm	66.9		66.9	
SSIS	33	Tread / Track Width	Front Standard / Rear	in mm	42.2 / 37.7	/	42.2 / 37.7	/
Chas			Front Optional Wide Tire / Rear	in mm	49.2 / 37.7	/	49.2 / 37.7	/
			Front Optional Dual Drive Tire / Rear	in mm	60.7 / 37.7	/	60.7 / 37.7	/
	34	Ground Clearance	Center of Wheelbase Under Mast	in mm in mm	7.06 6.0		7.04	
	35	Brakes	Service		Foot / Hydraulic	Foot / Hydraulic	Foot / Hydraulic	Foot / Hydraulic
	55		Parking		Hand / Hydraulic	Hand / Hydraulic	Hand / Hydraulic	Hand / Hydraulic
$\dashv$	36	Battery Volts		V (amps)	12	12	12	12
H		Engine	Type	* (GITTPO)	Industrial	Industrial	Industrial	Industrial
	38		No. of Cylinders / Displacement / Liters		4 Cyl / 2.4L	4 Cyl / 2.4L	4 Cyl / 2.4L	4 Cyl / 2.4L
rain	39		Rated Output (SAE gross)	HP @ rpm	59 @ 2800	59 @ 2800	59 @ 2800	59 @ 2800
Powertrain	40		Maximum Torque (SAE)	ftlbs @ rpm	125 @ 1400	125 @ 1400	125 @ 1400	125 @ 1400
۲ ا	41	Transmission	Type		Powershift	Powershift	Powershift	Powershift
	42		Number of Speeds Forward / Reverse		1/1	1/1	1 / 1	1 / 1
t	43	Auxiliary Function Relief Pressure	22.37600.00	psi	3100	3100	3100	3100

#### **Mast Charts**

	4000 lb capacity (0000	kg)			TL T	RUCK	ERS M	AST			Т	L		
9	Lift Height	in mm	68	76		80		82	112	126	138		150	
11	Free Lift Height*	in mm	5.8	5.8		5.8		5.8	5.8	6	6		6	
14	Interlocked Fork Height	in mm	na	na		na		na	na	78	78		78	
17	Mast Collapsed Height	in mm	57	61		63		64	79	86	92		98	
18	Mast Extended Height*	in mm	116	124		128		130	160	174	186		198	

	4000 lb capacity (0000	kg)		1	L (Con	tinued	)				Т	Т		
9	Lift Height	in mm	155	159		170		183	188	206		216	231	
11	Free Lift Height*	in mm	6	6		6		6	32.2	38.2		44.2	50.2	
14	Interlocked Fork Height	in mm	78	78		78		78	95	95		95	95	
17	Mast Collapsed Height	in mm	104	110		116		122	86	92		98	104	
18	Mast Extended Height*	in mm	203	207		218		231	236	254		264	279	

	4000 lb capacity (0000	kg)		TT (Co.	ntinued)				QU	AD		
9	Lift Height	in mm	246	258		276	240	258		276	294	
11	Free Lift Height*	in mm	56.2	62.2		68.2	31.8	39.8		43.8	49.8	
14	Interlocked Fork Height	in mm	95	96		102	76	82		88	94	
17	Mast Collapsed Height	in mm	110	116		122	86	92		98	104	
18	Mast Extended Height*	in mm	294	306		324	288	306		324	342	

<sup>\*</sup> Includes 48" (0000 mm) load backrest

### **Mast Charts**

	5000 lb capacity (0000	kg)			TL T	RUCK	ERS M	AST			Т	L		
9	Lift Height	in mm	68	76		80		82	112	126	138		150	
11	Free Lift Height*	in mm	5.8	5.8		5.8		5.8	5.8	6	6		6	
14	Interlocked Fork Height	in mm	na	na		na		na	na	78	78		78	
17	Mast Collapsed Height	in mm	57	61		63		64	79	86	92		98	
18	Mast Extended Height*	in mm	116	124		128		130	160	174	186		198	

	5000 lb capacity (0000	kg)		1	ΓL (Cor	tinued	')				TT		
9	Lift Height	in mm	155	159		170		183	188	206	216	231	
11	Free Lift Height*	in mm	6	6		6		6	32.2	38.2	44.2	50.2	
14	Interlocked Fork Height	in mm	78	78		78		78	95	95	95	95	
17	Mast Collapsed Height	in mm	104	110		116		122	86	92	98	104	
18	Mast Extended Height*	in mm	203	207		218		231	236	254	264	279	

	5000 lb capacity (0000 l	kg)		TT (Co	ntinued)				QU	AD		
9	Lift Height	in mm	246	258	27	3	240	258		276	294	
11	Free Lift Height*	in mm	56.2	62.2	68	2	31.8	39.8		43.8	49.8	
14	Interlocked Fork Height	in mm	95	96	10	2	76	82		88	94	
17	Mast Collapsed Height	in mm	110	116	12	2	86	92		98	104	
18	Mast Extended Height*	in mm	294	306	32	1	288	306		324	342	

<sup>\*</sup> Includes 48" (0000 mm) load backrest

#### **Mast Charts**

	6000 lb capacity (0000	kg)		TL	TRUCK	ERS MA	AST			Т	L		
9	Lift Height	in mm	60	68		72		100	118	130		142	
11	Free Lift Height*	in mm	5.8	5.8		5.8		5.8	6	6		6	
14	Interlocked Fork Height	in mm	na	na		na		na	78	78		78	
17	Mast Collapsed Height	in mm	57	61		63		77	86	92		98	
18	Mast Extended Height*	in mm	108	116		120		148	166	178		190	

	6000 lb capacity (0000	kg)			TL (Cor	ntinued)			Т	Т	
9	Lift Height	in mm	150	159		170	183	180	198		208
11	Free Lift Height*	in mm	6	6		6	6	32.2	38.2		44.2
14	Interlocked Fork Height	in mm	78	78		78	78	95	95		95
17	Mast Collapsed Height	in mm	104	110		116	122	86	92		98
18	Mast Extended Height*	in mm	198	207		218	231	228	246		256

	6000 lb capacity (0000 l	kg)		TT (Co	ntinued)				QUA	\D**		
9	Lift Height	in mm	223	238		250	240	258		276	294	
11	Free Lift Height*	in mm	50.2	56.2		62.2	31.8	39.8		43.8	49.8	
14	Interlocked Fork Height	in mm	95	95		96	76	82		88	94	
17	Mast Collapsed Height	in mm	104	110		116	86	92		98	104	
18	Mast Extended Height*	in mm	271	286		298	288	306		324	342	

#### **Mast Charts**

	6500 lb capacity (0000	kg)		,	TL TRUCK	ERS MAST		
9	Lift Height	in mm	57	65		69	97	
11	Free Lift Height*	in mm	5.8	5.8		5.8	5.8	
14	Interlocked Fork Height	in mm	na	na		na	na	
17	Mast Collapsed Height	in mm	57	61		63	77	
18	Mast Extended Height*	in mm	105	113		117	148	

	6500 lb capacity (0000	TL													
9	Lift Height	in mm	115		126		139		150		159		170	183	
11	Free Lift Height*	in mm	6		6		6		6		6		6	6	
14	Interlocked Fork Height	in mm	78		78		78		78		78		78	78	
17	Mast Collapsed Height	in mm	86		92		98		104		110		116	122	
18	Mast Extended Height*	in mm	163		174		187		198		207		218	231	

	6500 lb capacity (0000	ТТ												
9	Lift Height	in mm	171		189		199		214		229		241	
11	Free Lift Height*	in mm	32.2		38.2		44.2		50.2		56.2		62.2	
14	Interlocked Fork Height	in mm	95		95		95		95		95		96	
17	Mast Collapsed Height	in mm	86		92		98		104		110		116	
18	Mast Extended Height*	in mm	219		237		247		262		277		289	

<sup>\*</sup> Includes 48" (0000 mm) load backrest

 $<sup>^{\</sup>star}$  Includes 48" (0000 mm) load backrest  $^{\star\star}$  Decreased capacity, 4500 lb (0000 kg) mast on a 6000 lb (0000 kg) chassis

#### **Technical Information**

#### Standard Features

- Industrial 2.4L LPG
   engine compliant to current
   EPA standards
- 2. Hydrodynamic transaxle with 16.17 ratio
- 3. Dual open core radiator
- 4. Crown's Access 1 2 3<sup>®</sup>
  Comprehensive Control
  System
- 5. Intrinsic Stability System™
  - Greater Mass and Low Center of Gravity
  - Tilt Interlock
  - Tilt Speed Control
  - Stalled Engine Braking and Steering
  - Hill Hold
- 6. Top speed limiter
- 7. Corrosion Resistant Chain with high performance chain lube
- 8. Fold down LP bottle bracket
- 9. Two pedal control with combination inching/brake
- Operator compartment design features
  - Low cowl for fork and floor visibility
  - Wide placed overhead guard uprights reduce visual interference
  - Isomounted overhead guard reduces vibration
  - Crown FlexSeat<sup>™</sup> with hip restraint and anti-cinch seat belt
  - Infinitely adjustable steering wheel column
  - Nylon covered control handles with tactile feedback
  - Natural position for forward/reverse selector
  - Rubber floor mat/rubber covered pedals
  - Mud Scraper and Step Plate
- 11. Operator entry/exit
  - Extra wide step
  - Large entry/exit window
  - Overhead guard post for easy hand hold
  - · Contoured seat deck
  - Compact tilt steering wheel and column
  - Large uncluttered floorboard
- 12. 48" (0000 mm) load backrest
- 13. 42" (0000 mm) forks
- 14. 44" (0000 mm) wide fork carriage with upper and lower thrust rollers
- 15. High visibility mast with in-line hose routing
- 16. Hour meter/event memory
- 17. No tool lift out floor boards
- 18. Three spool valve
- 19. O-ring face seal hydraulic fittings

- 20. Color-coded wiring
- 21. 12-volt alternator
- 22. Solid Pneumatic Tires
- 23. Crown Power Brakes
- 24. Rigid mounted heavy duty steer axle with grease zerks
- 25. Single element air cleaner
- 26. Severe duty battery
- 27. Low LP fuel level indicator
- 28. Air filter restriction indicator
- 30. Horn
- 31. Radiator Grill

#### Optional Equipment

- 1. On-Demand Cooling
- 2. Wet cell battery
- 3. TL mast (2-stage)
- Quad mast (4-stage)
   TL Truckers Mast
- 6. Polished and full taper forks (36", 45", 48", 54" and 60") (0000, 0000, 0000, 0000 and 0000 mm)
- 7. Quick disconnect hydraulic connections
- 8. Attachment pressure regulator and gauge
- 9. Special tilt
- 10. Load backrest heights (45" and 60") (0000 and 0000 mm)
- 11. Accessory hydraulics and attachments
- 12. Work lights (Halogen or LED)
- 13. Strobe light (Halogen or LED)
- 14. Back-up and brake lights
- 15. Turn Signals
- 16. Smart travel alarm Reverse
- 17. Keyless on/off switch
- 18. Fixed LP bottle bracket
- 19. Rear Post Handle with Horn Button
- 20. Suspension seat fabric or vinyl
- 21. Work Assist® Accessories
  - Pad clip and hook
  - Accessory clamp
  - Terminal mounting
  - Fire extinguisher
  - Operator fan
  - Mirrors
  - Cup holder
  - Shrink wrap holder
  - Storage net or pocket behind seat
  - Pencil holder
- 22. Three pedal control with separate inching/brake
- 23. Radiator screen
- 24. Air intake pre-cleaner
- 25. Belly pan
- 26. Engine block heater
- 27. Positive/Negative accessory cable
- 28. Spinner knob
- 29. InfoLink®
- 30. Counterweight Grill
- 31. Mirrors Plastic or Glass
- 32. 53" (0000 mm) wide carriage

- 33. LPS, NFPA505 rating
- 34. Steer Axle with Sealed Bearings
- 35. Wide tread drive tires
- 36. Dual drive tires
- 37. Adjustable Armrest

#### **Drivability**

The C-5 Series benefits from design and engineering excellence. Numerous features improve operator comfort and productivity.

First, a wide entry step greets the operator and leads to the V-contoured engine cover that allows the operator to easily glide into the truck's seat. The curved posts of the overhead guard open up the entry/exit window and provide a comfortable grip location for a variety of operator heights. Further facilitating entry/exit is a spring-loaded, tilt steering column that easily moves up and away. The spacious floor board is uncluttered and includes a webbed floor mat that insulates the operator from vibration and heat. Additional operator comfort is achieved through reduced inching and brake pedal efforts along with a lower pedal height off the floor.

Crown's Intrinsic Stability System™ achieves improved operator confidence through a proactive approach to safety and stability. Integrated into the truck's components and control system, Crown's Intrinsic Stability System™ includes the following features:

- Greater Mass and Low Center of Gravity
- Tilt Interlock
- Tilt Speed Control
- Stalled Engine Braking and Steering
- Hill Hold

Improved visibility can reduce product and pallet damage. The C-5 features excellent visibility everywhere you look: a low cowl for fork and carriage visibility, a high visibility mast, a compact steering column, a sculpted floorboard design, an overhead guard top plate and bar configuration and a low LP bottle height.

The control handles are crafted into the compartment and designed to provide tactile feedback for easy selection. Actuation forces are minimal and responsive. The parking brake with tone alert enhances operator entry/exit and naturally encourages its use. A large convex horn button is housed in the center of the steering wheel. Isolation systems for the engine and the

operator cell virtually eliminate all vibrations to the operator. Hot air is directed away from the operator by a large counterweight opening with a wedge deflector.

#### **Powertrain**

Derived from a diesel engine, the C-5 Series features an Industrial in-line 4 cylinder 2.4L emissions compliant LPG engine. This heavy duty industrial engine includes a heat resistant cast iron block and head. The 8 quart (000 mL) oil capacity and standard engine oil cooler offer additional cooling for improved thermal capacity and extended component life. A gear-driven valve train and auxiliary pump eliminates belt or chain adjustments. Operator comfort is further increased through internal balancing of the engine.

The Carraro TA135 single speed power shift transmission offers an optimized gear construction for low noise and vibrations and increased efficiency. The robust design of the Carraro transmission includes forged gears and drive shaft, ductile iron axle, differential support housings and high temperature seals and o-rings, all contributing to increased life and durability.

## Cooling

A standard Dual Open Core radiator offers separate cooling for the engine and transmission and is isolated from the truck, separating it from impact and improving radiator life. The open core feature offers large spacing between cooling fins for reduced clogging. Air flow is maximized by a ten-blade fan that increases radiator performance and efficiency. The full fan shroud surrounds the radiator core surface. Its two-piece design aids in serviceability and is sealed to prevent air flow from bypassing the radiator core. Air flow is further maximized by the custom venturi shroud design that directs air over the entire surface of the radiator.

Crown's optional On-Demand Cooling System delivers precise cooling and radiator clearing for economical savings and uptime in harsh environment applications. Precise cooling is achieved through an independent radiator fan that automatically adjusts its speed to manage engine and transmission temperatures. The independent fan also allows for optimal radiator clearing by reversing its direction at engine start.

## **Technical Information**

#### **Crown Power Brake**

The Crown Power Brake is a unique hydraulic powered, full circle brake with few parts and larger friction areas that contribute to longer brake life. This design reduces operator pedal effort, improves brake responsiveness and features direct and easy access to the friction pad, which reduces downtime for brake maintenance. The parking brake is an integral part of the service brake and is activated by a one-touch push button located on the cowl to the right of the steer wheel column. A tone alert reminder is standard.

#### **Hydraulics**

The C-5 Series' premium hydraulic function control valve provides a precise metering of lift, tilt and accessory functions, without sacrificing operator comfort. Operator stress is reduced through minimal hydraulic lever actuation.

Crown's lift/tilt interlock system provides extended forward tilt at low fork heights and reduced forward tilt at elevated heights for improved truck stability. The interlock system also inhibits accidental hydraulic functions when the operator is out of the seat. The tilt compensator maintains proper tilt speed control under all load conditions.

The modular design of the control valves allows for easy addition of accessory functions. Maximum lowering speed is limited by a pressure compensating flow control valve and velocity fuses. Integrated hydraulic cylinder cushions soften mast staging. All lift cylinder rams are plated and when the forks are lowered, retract into the hydraulic oil for additional corrosion protection.

The steel oil reservoir is integral to the frame, aiding in the dissipation of hydraulic oil heat. This clean, leak-free design includes a suction strainer with separate, easily accessible fill port and dipstick with a dual filtered breather. Hydraulic oil is returned through an environmentally friendly cartridge filter, which is easily serviced.

A 2-stage filtration system on the breather/dipstick offers superior protection from contamination to the hydraulic oil and from oil misting, which could create a dirty residue on the inside of the engine compartment.

The steering and power brake systems are also hydraulic powered, assisting in the reduction of operator fatigue and improved productivity.

#### **Crown Manufactured Mast Assembly**

The heavy-duty mast of the C-5 Series is engineered to provide smooth, reliable operation without compromising strength or quality. The large, rugged mast trunnions are mounted on the drive axle. Securing the mast are extra heavy tilt cylinders with self-aligning bushings. Crown's high visibility mast features a nested-rail design with lift cylinders positioned behind the rails. In-line hose routing also reduces visual interference. Large hydraulic hose pulleys and hose placement are engineered to reduce hose wear and increase hose life. Large lift chains are used for long reliable service life. Class II and III fork carriages are available. Optional TL or quad masts are also available.

#### **Steering**

A fully hydrostatic steering system with equal area and doubleacting cylinder provides an equally responsive steering rate both ways (4.8 turns lock to lock). The rugged axle frame, forged spindle and connecting links eliminate the need for adjustment. A two-piece spindle and kingpin with tapered roller bearings improves life and serviceability. Spherical bearings with straight pins in the connecting links eliminate any play in the linkage. All bearing locations are sealed to exclude contaminants and are equipped with lubrication fittings for ease of service.

#### **Electrical System**

The C-5 Series comes with a standard Severe Duty wet cell battery that provides 510 cold cranking amps and a 2 year full replacement warranty. An optional 12-volt wet battery is also available.

Exclusive on-board information and diagnostics system includes fully integrated Access 1 2 3 Comprehensive Control System with CAN Bus communication. Features include:

- Engine Diagnostics
- Truck Level Diagnostics
- Component Analyzer
- Password Protection
- Speed Control Features
- Performance Modes
- Operator PIN Codes

Crown display is fully integrated giving the operator and service technician real time information and messaging for event codes, fuel level, truck hours or real time speed. The alpha-numeric display serves as the communication nerve center with the following indicator lights:

- Alternator/Battery
- Malfunction
- Seat Belt
- Park Brake Status
- · Low Oil Pressure
- High Transmission Temperature
- Engine Coolant Temperature
- Multi Stage Fuel Level Lights

All wire harnesses are wrapped with corrugated sleeving and are fully sealed with ultrasonically welded connections for improved reliability and durability. All electrical connectors are sealed to IP67.

#### **Other Options**

- 1. Audible travel alarm
- 2. Flashing Lights Safety considerations and dangers associated with audible alarms and flashing lights include:
- Multiple alarms and/or lights can cause confusion
- Workers ignore the alarms and/or lights after day-in and day-out exposure
- Operator may transfer the responsibility for looking out for pedestrians
- Annoys operators and pedestrians

#### Hard Cabin

Factory Installed Standard Cab Features include:

- Removable Doors
- 12-volt Power Supply
- Heater
- Dome Light
- Door Locks
- Front and Rear Wiper/Washer
- Rear Window Defrost
- Work Assist Rail

Does not increase OVHG height.

#### Soft Cabin

Standard Soft Cab features include:

- Safety Glass Windshield with Wiper/Washer
- Plexiglass Top
- Soft-sided Doors with Zipper Open/Closed/Roll Up
- Soft Rear Zipper Window, Rolls Up

#### **Other Options Available**

Additional options are available. Please contact your local Crown dealer for further information.

Dimensions and performance data given may vary due to manufacturing tolerances. Performance is based on an average size vehicle and is affected by weight. condition of vehicle, how it is equipped and the conditions of the operating area. Products and specifications are subject to change without notice.



You can count on Crown to build lift trucks designed for safe operation, but that's only part of the safety equation. Crown encourages safe operating practices through ongoing operator training, safety-focused supervision. maintenance and a safe working environment. Go to crown.com and view our safety section to learn more.

#### **Crown Equipment Corporation**

New Bremen, Ohio 45869 USA Tel 419-629-2311 Fax 419-629-3796 crown com

Because Crown is continually improving its products, specifications are subject to change without notice

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