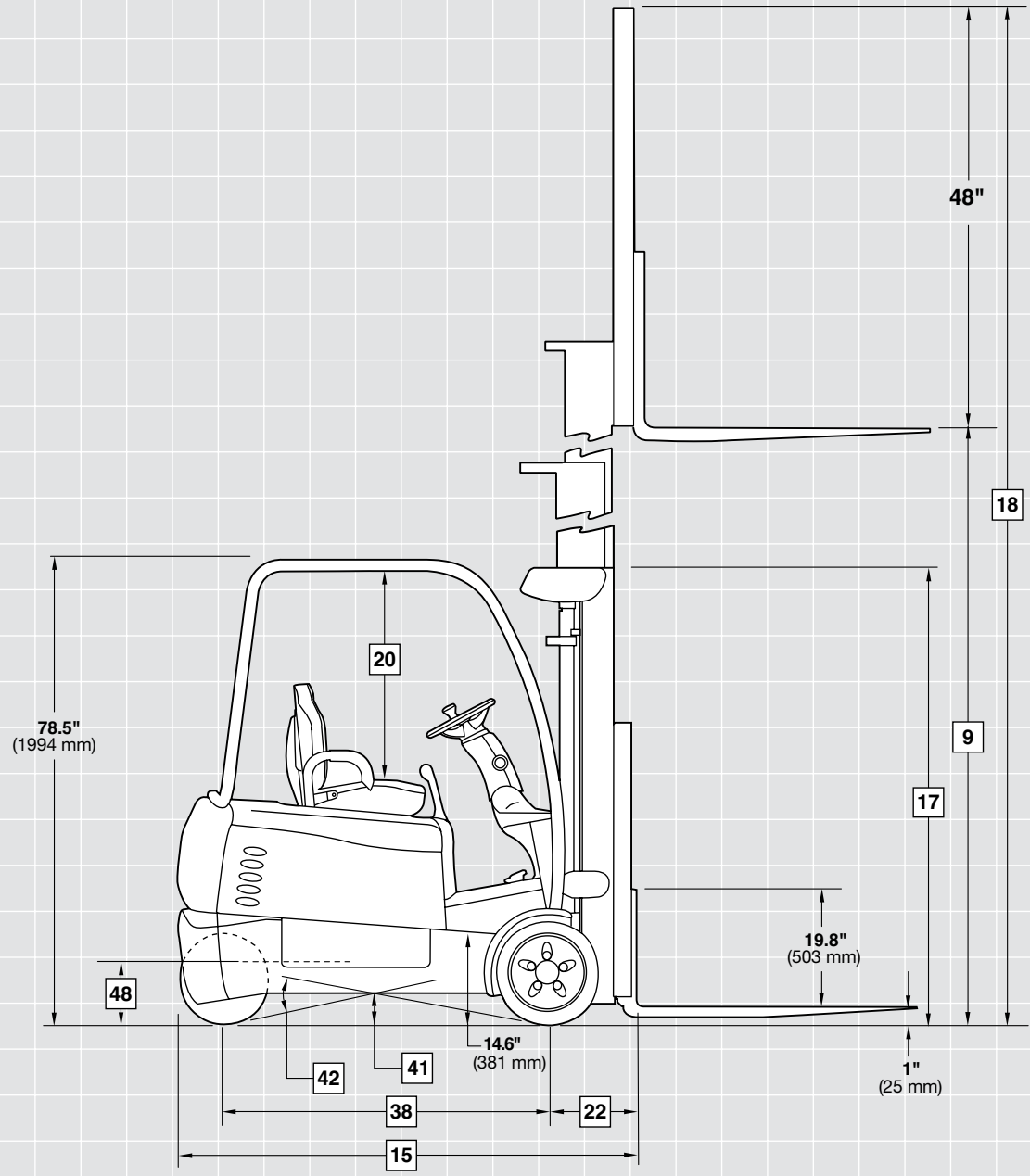
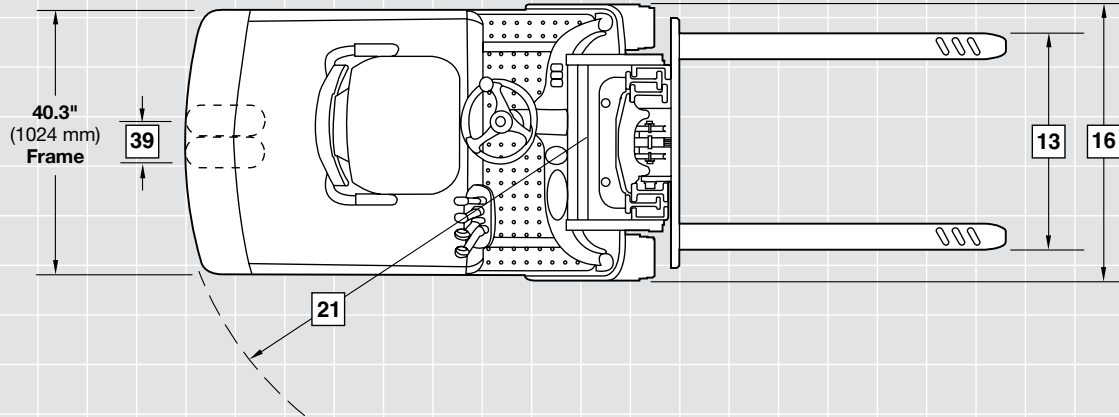


CROWN

SC 5200 SERIES

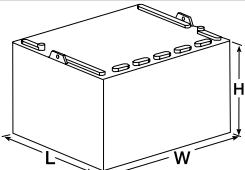
Specifications
Sit-Down Rider Lift Truck





SC 5200 Series

Specifications

			Imperial	Metric	Imperial	Metric	Imperial	Metric	
General Information	1	Manufacturer	Crown Equipment Corporation						
	2	Model	SC	521X-30	522X-30	522X-35			
	3	Load Capacity*	Rated to 154" (3911 mm) lb kg	3000	1361	3000	1361	3500	1588
	4	Load Center	Fork Face to Load CG in mm	24	600	24	600	24	600
	5	Power	Electric	36/48 Volts					
	6	Operator Type		Sit-down Rider					
	7	Tire Type	Press-on Solid	Cushion					
	8	Wheels (x = driven)	Number Front/Rear	2x/2					
Dimensions	9	Mast**	Lifting Height in mm	190	4825	190	4825	190	4825
	11		Free Lift Height† in mm	35	885	35	885	35	885
	12	Fork Carriage		ITA Class II					
	13	Forks	Standard L x W x T in mm	36x4x1.5	915x102x38	36x4x1.5	915x102x38	36x4x1.75	915x102x45
			Optional Lengths in mm	30, 39, 42, 45, 48, 54, 60, 63, 72	760, 990, 1065, 1145, 1220, 1370, 1525, 1600, 1830	30, 39, 42, 45, 48, 54, 60, 63, 72	760, 990, 1065, 1145, 1220, 1370, 1525, 1600, 1830	30, 32, 39, 40, 42, 43, 31, 45, 48, 54, 60, 72	760, 815, 990, 1015, 1065, 1100, 1145, 1220, 1370, 1525, 1830
			Fork Spread–Min/Max in mm	9/33	230/840	9/33	230/840	9/33	230/840
	14	Tilt	B°/F° degree	5/5					
	15	Headlength***	in mm	68.5	1740	72.8	1849	73.0	1854
	16	Width Overall	Standard Tread in mm	42.0	1067	42.0	1067	42.0	1067
	17	Height	Mast Collapsed in mm	83	2110	83	2110	83	2110
			Mast Extended† in mm	238	6045	238	6045	238	6045
	20	Seat to Bottom of OHG Clearance (Loaded)	Std / Suspension in mm	39.06/38.69	992/982	39.06/38.69	992/982	39.06/38.69	992/982
	21	Turning Radius	in mm	54.2	1377	58.5	1486	58.5	1486
22	Load Distance***	Wheel Cntr to Fork Face in mm	14.3	365	14.3	365	14.5	370	
23	Aisle Width	Right Angle Stack in mm	Turn Radius + Load Distance + Load Length + Clearance						
Performance	24a	Speed Travel ††	36V Empty/Loaded mph km/h	8.5/7.6	13.7/12.2	8.5/7.6	13.7/12.2	8.5/7.6	13.7/12.2
	24b		48V Empty/Loaded mph km/h	9.5/8.9	15.3/14.3	9.5/8.9	15.3/14.3	9.5/8.9	15.3/14.3
	25a	Speed Lift ††	36V DC Empty/Loaded fpm m/s	90/63	0.46/0.32	90/63	0.46/0.32	90/60	0.46/0.30
	25b		36V AC Empty/Loaded fpm m/s	110/72	0.56/0.37	110/72	0.56/0.37	110/69	0.56/0.35
	25c		48V AC Empty/Loaded fpm m/s	110/77	0.56/0.39	110/77	0.56/0.39	110/75	0.56/0.38
	26a	Speed Lower	Manual Empty/Loaded fpm m/s	90/90	0.46/0.46	90/90	0.46/0.46	90/90	0.46/0.46
26b	EPV Empty/Loaded fpm m/s		100/100	0.51/0.51	100/100	0.51/0.51	100/100	0.51/0.51	
Weight	32	Weight, Less Battery	lb kg	6149	2790	5974	2710	6216	2820
	33	Axle Load with Max Battery	Unloaded Front lb kg	4047	1835	4300	1950	4316	1960
	34		Unloaded Rear lb kg	3852	1745	3924	1780	4150	1880
Chassis	35	Tires	Number Front/Rear	2/2					
	36		Size Front in mm	18x7x12.1	457x178x307	18x7x12.1	457x178x307	18 x 7 x 12.1	457x178x307
	37		Size Rear in mm	15x5x11.25	381x127x286	15x5x11.25	381x127x286	15x5x11.25	381x127x286
	38	Wheelbase	in mm	46.2	1173	50.5	1283	50.5	1283
	39	Tread Width	Front in mm	35.0	889	35.0	889	35.0	889
			Rear in mm	6.7	170	6.7	170	6.7	170
	40	Ground Clearance, Loaded	Lowest Point in mm	3.0	76	3.0	76	3.0	76
	41		Center of Wheelbase in mm	4.8	122	5.0	127	5.0	127
	42	Grade Clearance, Loaded	%	27.1		24.6		24.6	
	43	Brakes	Service	Foot - Motor					
Parking			Auto - Electric						
Battery	45	Battery	Type	Lead Acid					
	46		Capacity AH	510		680		680	
			kWh	17.8		23.7		23.7	
	47		Weight - Min lb kg	1475	670	1850	840	1850	840
			Weight - Max lb kg	1750	795	2250	1025	2250	1025
			Size - Max Length	16.63	422	20.87	530	20.87	530
			Width	38.81	986	38.81	986	38.81	986
48	Battery Floor Height	With Rollers/ w/o Rollers in mm	10.4/9.8	264/249	10.4/9.8	264/249	10.4/9.8	264/249	
Motors	49	Motors	Traction Motor, dia in mm	7.5	191	7.5	191	7.5	191
	50		Lift Motor, dia in mm	6.7	170	6.7	170	6.7	170
	51	Operating Pressure	For Attachments psi bar	Up to 3100	Up to 214	Up to 3100	Up to 214	Up to 3100	Up to 214

* Optional masts, attachments, longer load dimensions and higher lifting heights may result in derating of the capacity. Contact your local dealer.

** Other mast heights available. See chart for other standard mast heights.

*** Add 4.25" (108 mm) for quad masts, add 1.4" (36 mm) for Crown integrated sidesift, add 2.3" (59 mm) for hook on sidesift, add 1.9" (49 mm) for TF mast sidesift.

† Includes load backrest.

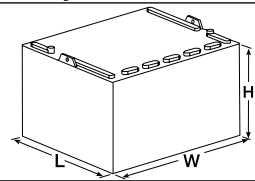
†† Performance specifications are based on a truck equipped with a 190" (4825 mm) triple telescopic mast.

††† Without Battery Comp't Rollers - Max battery height is 23.29" (592 mm) at the battery center lifting eye and 22.63" (575 mm) at the battery front corner.

With Battery Comp't Rollers - Max battery height is 22.80" (579 mm) at the battery center lifting eye and 22.14" (562 mm) at the battery front corner.

SC 5200 Series

Specifications

			Imperial	Metric	Imperial	Metric	
General Information	1	Manufacturer	Crown Equipment Corporation				
	2	Model	SC	524X-35	524X-40		
	3	Load Capacity*	Rated to 154" (3911 mm) lb kg	3500	1588	4000	1814
	4	Load Center	Fork Face to Load CG in mm	24	600	24	600
	5	Power	Electric	36/48 Volts			
	6	Operator Type		Sit-down Rider			
	7	Tire Type	Press-on Solid	Cushion			
	8	Wheels (x = driven)	Number Front/Rear	2x/2			
Dimensions	9	Mast**	Lifting Height in mm	190	4825	190	4825
	11		Free Lift Height† in mm	35	885	35	885
	12	Fork Carriage		ITA Class II			
	13	Forks	Standard L x W x T in mm	36x4x1.75	915x102x45	36x4x1.75	915x102x45
			Optional Lengths in mm	30, 32, 39, 40, 42, 43.31, 45, 48, 54, 60, 72	760, 815, 990, 1015, 1065, 1100, 1145, 1220, 1370, 1525, 1830	30, 32, 39, 40, 42, 43.31, 45, 48, 54, 60, 72	760, 815, 990, 1015, 1065, 1100, 1145, 1220, 1370, 1525, 1830
			Fork Spread–Min/Max in mm	9/33	230/840	9.5/36	240/915
	14	Tilt	B°/F° degree	5/5			
	15	Headlength***	in mm	77.2	1960	77.2	1960
	16	Width Overall	Standard Tread in mm	42.0	1067	42.0	1067
	17	Height	Mast Collapsed in mm	83	2110	83	2110
	18		Mast Extended† in mm	238	6045	238	6045
	20	Seat to Bottom of OHG Clearance (Loaded)	Std / Suspension in mm	39.06/38.69	992/982	39.06/38.69	992/982
	21	Turning Radius	in mm	62.7	1595	62.7	1595
22	Load Distance***	Wheel Cntr to Fork Face in mm	14.5	370	14.5	370	
23	Aisle Width	Right Angle Stack in mm	Turn Radius + Load Distance + Load Length + Clearance				
Performance	24a	Speed Travel††	36V Empty/Loaded mph km/h	8.5/7.6 13.7/12.2	8.5/7.6 13.7/12.2	8.5/7.6 13.7/12.2	
	24b	48V Empty/Loaded mph km/h	9.5/8.9 15.3/14.3	9.5/8.9 15.3/14.3	9.5/8.9 15.3/14.3		
	25a	Speed Lift†††	36V DC Empty/Loaded fpm m/s	90/60 0.46/0.30	90/58 0.46/0.29	90/60 0.46/0.30	
	25b	36V AC Empty/Loaded fpm m/s	110/69 0.56/0.35	110/67 0.56/0.34	110/69 0.56/0.35		
	25c	48V AC Empty/Loaded fpm m/s	110/75 0.56/0.38	110/73 0.56/0.37	110/75 0.56/0.38		
	26a	Speed Lower	Manual Empty/Loaded fpm m/s	90/90 0.46/0.46	90/90 0.46/0.46	90/90 0.46/0.46	
26b	EPV Empty/Loaded fpm m/s	100/100 0.51/0.51	100/100 0.51/0.51	100/100 0.51/0.51			
Weight	32	Weight, Less Battery	lb kg	6040 2740	6260 2840	6040 2740	
	33	Axle Load with Max Battery	Unloaded Front lb kg	4518 2050	4506 2045	4518 2050	
	34		Unloaded Rear lb kg	4122 1870	4355 1975	4122 1870	
Chassis	35	Tires	Number Front/Rear	2/2			
	36		Size Front in mm	18x7x12.1 457x178x307	18x7x12.1 457x178x307	18x7x12.1 457x178x307	
	37		Size Rear in mm	15x5x11.25 381x127x286	15x5x11.25 381x127x286	15x5x11.25 381x127x286	
	38	Wheelbase	in mm	54.7 1390	54.7 1390	54.7 1390	
	39	Tread Width	Front in mm	35.0 889	35.0 889	35.0 889	
			Rear in mm	6.7 170	6.7 170	6.7 170	
	40	Ground Clearance, Loaded	Lowest Point in mm	3.0 76	3.0 76	3.0 76	
	41		Center of Wheelbase in mm	5.0 127	5.0 127	5.0 127	
42	Grade Clearance, Loaded	%	22.4		22.4		
43	Brakes	Service	Foot - Motor				
44		Parking	Auto - Electric				
Battery	45	Battery	Type	Lead Acid			
	46		Capacity AH	850		850	
			kWh	29.6		29.6	
	47	Weight - Min lb kg	2250 1025	2250 1025	2250 1025	2250 1025	
			Weight - Max lb kg	2600 1180	2600 1180	2600 1180	
			Size - Max Length	25.13 638	25.13 638	25.13 638	
			Width	38.81 986	38.81 986	38.81 986	
48	Battery Floor Height	With Rollers/ w/o Rollers in mm	10.4/9.8 264/249	10.4/9.8 264/249	10.4/9.8 264/249		
Motors	49	Motors	Traction Motor, dia in mm	7.5 191	7.5 191	7.5 191	
	50	Lift Motor, dia in mm	6.7 170	6.7 170	6.7 170		
51	Operating Pressure	For Attachments psi bar	Up to 3100	Up to 214	Up to 3100	Up to 214	

* Optional masts, attachments, longer load dimensions and higher lifting heights may result in derating of the capacity. Contact your local dealer.

** Other mast heights available. See chart for other standard mast heights.

*** Add 4.25" (108 mm) for quad masts, add 1.4" (36 mm) for Crown integrated sidesift, add 2.3" (59 mm) for hook on sideshift, add 1.9" (49 mm) for TF mast sideshift.

† Includes load backrest.

†† Performance specifications are based on a truck equipped with a 190" (4825 mm) triple telescopic mast.

††† Without Battery Comp't Rollers - Max battery height is 23.29" (592 mm) at the battery center lifting eye and 22.63" (575 mm) at the battery front corner.

With Battery Comp't Rollers - Max battery height is 22.80" (579 mm) at the battery center lifting eye and 22.14" (562 mm) at the battery front corner.

Mast Chart SC 5200 Series		TF				TT									
		in	mm	in	mm	in	mm	in	mm	in	mm	in	mm		
9	Lifting Height	114	2895	126	3200	172	4365	190	4825	208	5280	226	5740	241	6120
11	Free Lift Height*	29	735	35	889	29	735	35	885	41	1040	47	1190	52	1320
14	Tilt B/F (degree)	5/5**	5/5**	5/5**	5/5**	5/5	5/5	5/5	5/5	5/5	5/5	3/5	3/5	3/5	3/5
17	Mast Collapsed Height	77	1955	83	2110	77	1955	83	2105	89	2260	95	2410	100	2540
18	Mast Extended Height*	162.5	4130	174.5	4430	220.5	5605	238.5	6060	256.5	6515	274.5	6975	289.5	7355

Mast Chart SC 5200 Series		QUAD									
		in	mm	in	mm	in	mm	in	mm		
9	Lifting Height	240	6095	246	6245	258	6550	264	6705	276	7010
11	Free Lift Height*	36	910	38	965	41	1040	44	1115	47	1190
14	Tilt B/F (degree)	5/5**	5/5**	3/5**	3/5**	3/5**	3/5**	3/5**	3/5**	3/5**	3/5**
17	Mast Collapsed Height	83	2105	86	2180	89	2260	92	2335	95	2410
18	Mast Extended Height*	288	7315	294	7470	306	7775	312	7925	324	8230

* Includes load backrest.

** Not available with drive-in rack or double-function hydraulics.

SC 5200 Series

Technical Information

Standard Equipment

1. Crown's Access 1 2 3® Comprehensive System Control
2. e-GEN® Braking System with automatic parking brake
3. Intrinsic Stability System®
 - Travel speed reduction and appropriate brake control when forks are above free lift
 - Forward tilt interlock above free lift
 - Controlled tilt speeds
 - Counterweight exceeds required standards
 - Cornering speed control
 - Ramp hold
 - Ramp speed control
4. 36/48-volt system
5. Driveability standard features
 - 15" (381 mm) step height
 - Large, uncluttered floorboard
 - Rubber floor mat
 - Rubber accelerator and brake pedal
 - Large, entry/exit "window"
 - Contoured battery cover for easy entry/exit
 - Crown FlexSeat™ - fabric with hip restraint and anti-cinch seatbelt
 - Compact steering wheel and steering column

- Infinitely adjustable tilt steering
 - Operator forward design for enhanced visibility
 - Low cowl for fork and floor visibility
 - Nylon covered manual hydraulic control levers with integrated tactile feedback
 - Natural position for forward/reverse selector
 - Automatic parking brake
 - Crown FlexSeat with a passive suspension and back flex
6. Crown display
 - Battery discharge indicator with lift interrupt and re-key feature
 - Hour meters / travel distance / stop watch
 - Pin code access capable
 - Event code display with five (5) key navigation
 - Access 1 2 3 diagnostics
 - P1, P2, P3 Performance tuning
 7. 350 amp battery connector
 8. InfoPoint® System with Quick Reference Guide
 9. Color-coded wiring
 10. Lift out or side removal battery access
 11. Dual 15" (381 mm) steer tires
 12. Large 18" (457 mm) cushion drive tires

13. Crown-manufactured drive and lift motors
14. Proportional rack and pinion steering
15. Waterfall design overhead guard
16. 48" (1220 mm) high load backrest
17. No tool lift out floorboards for service access
18. High visibility mast with in-line hose routing
19. O-ring face seal hydraulic fittings
20. 5° Forward / 5° Back tilt
21. All AC System
22. On-Demand Steering
23. Drive Axle Debris Guard

Optional Equipment

1. Battery rollers
2. Quick Charge 1 or 2 connectors on seat deck
3. Freezer and corrosion conditioning
4. Sideshifter
5. Hydraulic valves for attachments
6. Quick disconnect hydraulic connectors
7. Steering spinner knob
8. Storage tray
9. Keyless on/off switch

10. Keypad lock
11. Foot operated directional control
12. Fork lengths
13. Polished and tapered forks
14. Load backrest heights
15. Super elastic tires
16. Drive-in rack overhead guard
17. 83" overhead guard
18. Tilt options
19. Working lights
20. Flashing lights
21. Turn signals
22. Brake, tail and back-up light
23. Floor spot light
24. Audible travel alarms
25. Tilt position assist
26. Arm rest
27. Grabbar
28. Work Assist® Accessories
 - Clip pad and hook
 - Clamp
 - Clamp and mounting plate
 - Operator fan
 - Fire extinguisher
 - Mirrors
 - Shrink Wrap Holder
 - Cup Holder
 - Pencil Holder
 - Storage pocket behind seat

SC 5200 Series

Technical Information

29. Suspension Seat - fabric or vinyl
30. Crown FlexSeat - vinyl
31. Rear Post Handle with Horn Button
32. Hydraulic control options with directional travel and horn integrated into the adjustable armrest
 - Fingertip control levers
 - Dual-axis joystick control levers

Driveability

The SC 5200 Series benefits from Crown's design and engineering excellence. Numerous design features improve operator comfort and productivity.

A low 15" (381 mm) step height first greets the operator. A low battery cover that is streamlined helps the operator glide into the truck's Crown FlexSeat™. The overhead guard is shaped to open up the entry/exit window. The compact tilt steer column and steer wheel further facilitate entry/exit. Floorboards are large, uncluttered and rubber covered to insulate the operator from vibration. Brake and accelerator pedals are rubber covered to provide good grip and comfort.

Several designs contribute to better visibility everywhere you look. A low cowl for fork visibility, a unique waterfall overhead guard for load handling, a high visibility mast and a compact steer column all improve operator visibility around the truck.

Control handles are crafted into the compartment and "fanned" for easy selection. They are nylon covered with tactile feedback for comfort and easy selection. Control actuation forces are minimal and responsive.

Crown Drive System

Crown has applied the latest generation AC drive system, enhanced with Access 1 2 3 technology. The demand for high efficiency systems that closely match customer torque requirements is met with this generation control system. Crown-manufactured, independently controlled, AC drive motors are specifically designed to optimize system integration between the traction and braking controls.

Crown's Access 1 2 3 technology provides optimum performance and control by offering a communication interface for

operators and technicians, intelligent coordination of lift truck system and simplified service with advanced diagnostics.

The Crown display is used for easy troubleshooting, access service history and set performance features. Three modes of performance can be selected to accommodate operator experience or application requirements.

e-GEN® Braking System

Variable regenerative motor braking is optimized and assisted with electric friction brakes, eliminating maintenance associated with typical wet, disk or drum and shoe style brakes. The appropriate amount of stopping force is applied to match operator brake input and the current operating conditions of the truck.

The closed loop Access 1 2 3 traction control will keep the truck static until a travel input is requested, even when operating on a grade.

Automatic electric parking brakes activate when the operator leaves the seat, a travel input has not been requested or battery power has been disconnected.

Proportional Rack and Pinion Steering System

Hydrostatic power steering uses a large, totally enclosed rack and pinion gear assembly. Load-sense hydrostatic steering is an on-demand system which reduces energy consumption. Smooth, quiet steering control with minimal operator effort required at the steer tiller. Crown's hydrostatic steering system is simplified with significantly fewer parts, thus reducing maintenance requirements.

The steering geometry is matched to the controller to deliver smooth steering at all angles. The advantage is less tire scrubbing which extends tire life.

Both motors receive power, even in the tightest turns. This helps the truck to accelerate, turn and maneuver even from a full turn start position.

Cornering speed control regulates the drive motor's output by the turning degree of the truck. The advantage is smooth, stable steering which may increase operator confidence and productivity.

Large, (15" diameter, 381 mm) dual steer wheels provide good traction and stability.

Hydraulics

The hydraulic system provides continuous filtration. A heat stabilized polymer hydraulic tank is free from contamination and retains strength over a wide range of temperatures. Hydraulic attachments can be added easily in the field using modular valve bodies. Hydraulic valve handle actuation is precise and oil is controlled using metered spool valves and motor speeds.

Ram displacement type lift cylinders and two double acting tilt cylinders are Crown-manufactured. All rams and piston rods are hard chrome plated to reduce pitting and extend cylinder packing life. O-ring face seal fittings are used to eliminate leaks.

Mast Assembly

Crown-manufactured mast assembly utilizes a "flush-face" interlocked I-beam design to improve visibility and save truck length. Roller bearing studs are welded on both sides of the rails for maximum strength and roller bearings are canted to run in the thick cross section of the rail. Tie bars wrap around the rails for added strength and to resist off-center load forces.

"In-line" hose routing opens up visibility. Cylinders are placed to the sides to create a high visibility design.

The mast has four points of attachment to the truck for good load force distribution. Two mounting points are at the frame, where tilt cylinders attach. Tilt cylinders use spherical bushings to resist off center load

distortions. Two large diameter studs secure the mast to the drive units.

Drive Units

Two Crown-manufactured independent double reduction planetary gear drives offer 27 to 1 gear reduction. The first and second reduction use helical gears for low noise and efficiency. The drive unit gears are splash lubricated in an oil bath.

Carriage

An ITA Class II carriage is standard. An optional hook type ITA sideshifter or other attachments are easily added. Optional fork lengths are available.

Warning Device Options

1. Audible travel alarm
2. Flashing lights

Safety considerations and dangers associated with audible travel alarms and flashing lights include:

- Multiple alarms and/or lights can cause confusion.
- Workers ignore the alarms and/or lights after day-in and day-out exposure.
- Operator may transfer the responsibility for "looking out" to the pedestrians.
- Annoys operators and pedestrians.

Other Options Available

Contact your local Crown dealer.

Dimensions and performance data given may vary due to manufacturing tolerances. Performance is based on an average size vehicle and is affected by weight, condition of truck, how it is equipped and the conditions of the operating area. Crown products and specifications are subject to change without notice.



You can count on Crown to build lift trucks designed for safe operation, but that's only part of the safety equation. Crown encourages safe operating practices through ongoing operator training, safety-focused supervision, maintenance and a safe working environment. Go to crown.com and view our safety section to learn more.

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Because Crown is continually improving its products, specifications are subject to change without notice.

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