

encore®

GUARANTEED PERFORMANCE ENDURING VALUE

Crown's Encore IC lift trucks are renovated in a dedicated facility to meet consistent quality controls, then inspected and tested to ensure dependable operation. Crown's precision process includes a systematic repair, replacement and recycling of key components utilizing the same Crown Integrity Parts found in our new IC forklifts.



Guaranteed to Perform

Each Encore IC lift truck is refurbished to exacting standards and backed by an unmatched warranty: 1 year for major components and 90 days for wearable parts.



Comprehensive Refurbishment

The Encore process includes electrical, structural and exterior components, plus hydraulics, steering, brakes, bearings, tires and more.



Environmentally Responsible

Crown's lift trucks are virtually 99 percent recyclable and the Encore process enables Crown to reclaim and reuse materials and reduce waste.

The Smart, Sustainable Choice in IC Forklifts

For more information, contact your local Crown dealer or visit crown.com.

CROWN



C-5 Refurbishment Checklist



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Steering

- **Replace** Steering Wheel
- **Replace** Steer Tires
- **Replace** Steer Axle Bearings
- Rebuild Steering Column
- Check/Adjust Steer Relief Pressure

Traction

- Check Transmission for Noise and Contaminants, **Replace** if present
- Check Transmission Pressure
- Change Transmission Filter and Oil
- Check Differential for Noise and Contaminants, **Replace** if present
- **Replace** Gear Oil in Transaxle
- **Replace** Drain Plugs
- **Replace** Drive Tires

Brakes

- **Replace** Foot Controls
- **Replace** Brake Shoes/Linings
- Check Brake Stator
- Rebuild Foot Control Assembly
- Pressure Check Brake Relief

Appearance

- **Replace** Consoles
- **Replace** Floor Mats
- Repair Dents/Gouges
- Sand & Paint Whole Truck
- **Replace** all Decals
- **Replace** Data Plate
- Check all Panels, **Replace** if necessary
- **Replace** all Buttons
- **Replace** Seat and Seat Belt
- **Replace** all Levers

Mast

- Check Chain Stretch, **Replace** if necessary
- Check all Mast Roller Shimming
- Check Forks, **Replace** if necessary
- **Replace** all Poly Stops and Bumpers

Hydraulics

- Check all Hoses, **Replace** if worn
- **Replace** Hydraulic Filters
- **Replace** Hydraulic Oil
- Check all Cylinders for Leaks
- Check all Hydraulic Cylinders for Damage

Electrical

- **Replace** all Switches as Needed
- **Replace** all Fuses
- **Replace** all Relays
- **Replace** Horn Button
- Update Software
- **Replace** Key Switch
- **Replace** Lights with LED

Engine

- **Replace** Spark Plugs & Wires
- **Replace** Antifreeze & Radiator Cap
- **Replace** Engine Oil & Filters
- **Replace** Belt
- **Replace** Water Pump
- **Replace** Air Breathers
- **Replace** Thermostat
- **Replace** Fuel Filter
- **Replace** Coolant System Hoses

Operational Testing

All trucks are compliance tested for the following:

- Meters Function
- Horn
- Steering
- Braking Distance
- Inching Adjustment
- Lift Operation at Capacity
- Traction Control
- Complete Functional Check

Warranty

- 1-Year for major components
- No hour limits
- 90 days wearable parts

■ **All highlighted items are replaced with Crown Integrity Parts®**

Guaranteed Performance.
Enduring Value.

Because Crown is continually improving its products, specifications are subject to change without notice.

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